

B200(XL)-ODL

# HOLIDAY AT HOME

## Mounting instructions



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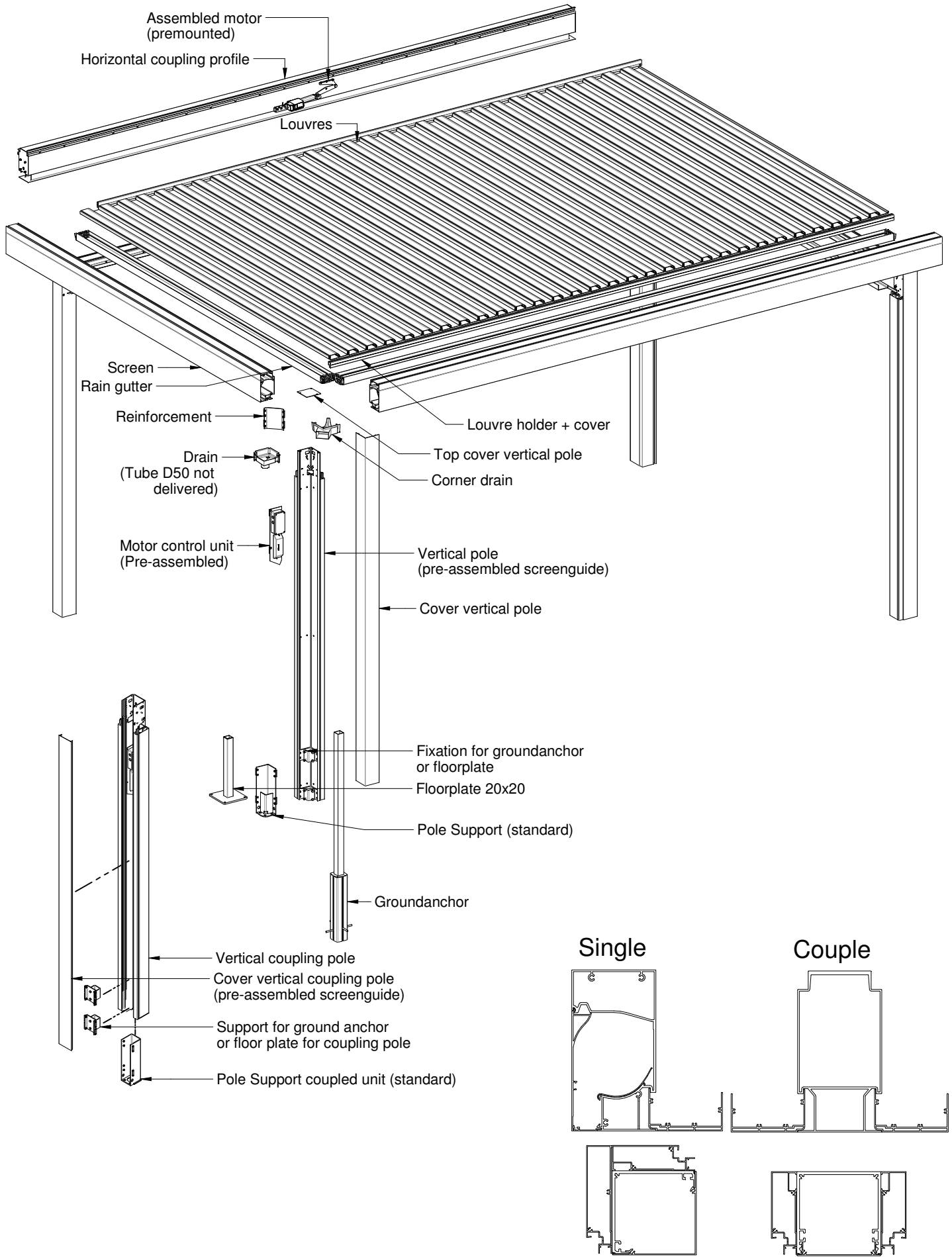
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# 0. OVERVIEW

› Check if all parts are present, and check if the dimensions are as ordered

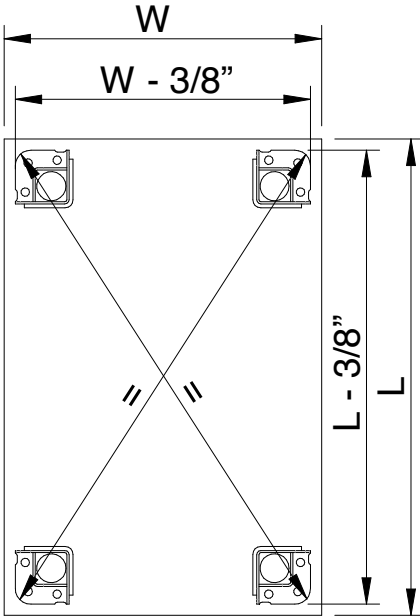


# 1. PLACING THE SUPPORTS

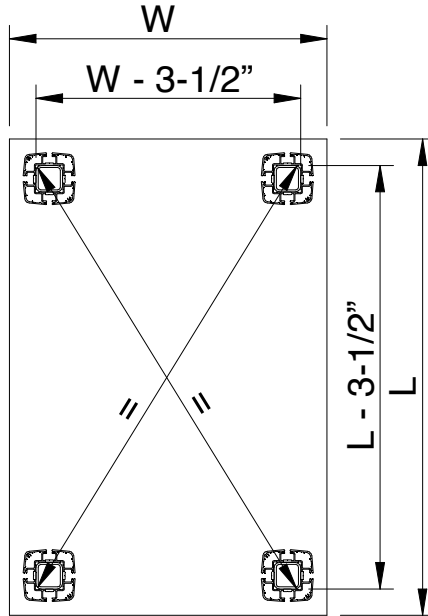
- › Place the supports as indicated on the following drawings.
- › Check the diagonals, the difference should not be more than 1/4”.

## 1.a STAND ALONE

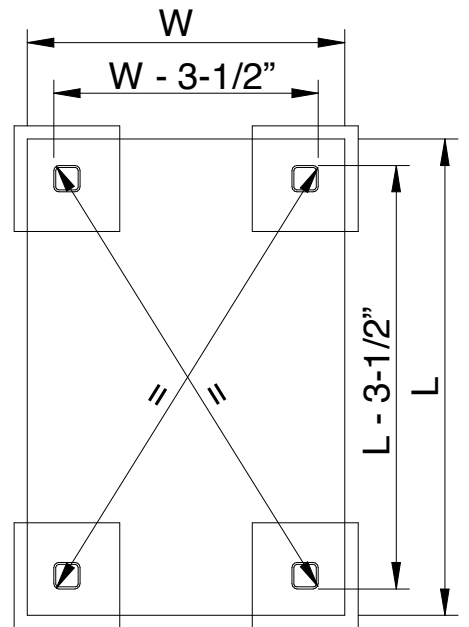
### SINGLE



Pole Support

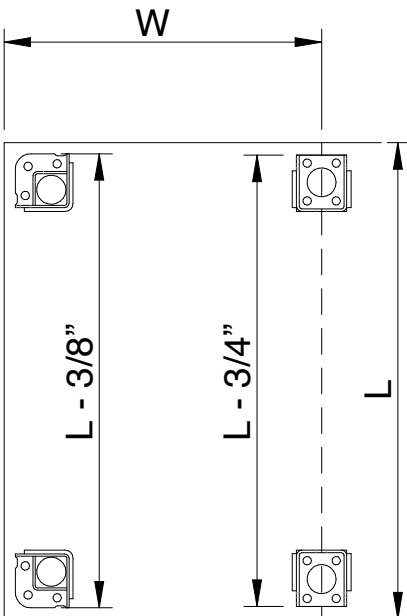


Ground Anchor

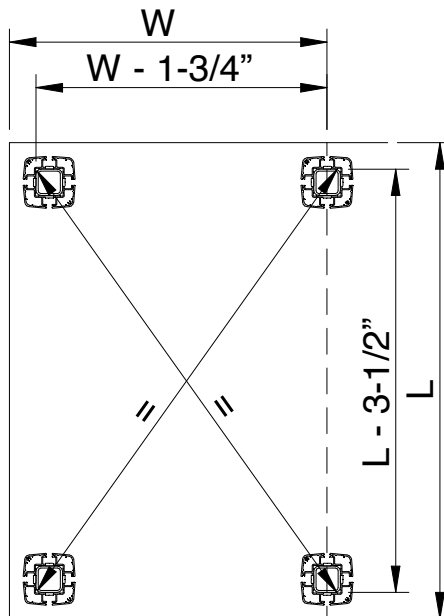


Floorplate 20x20

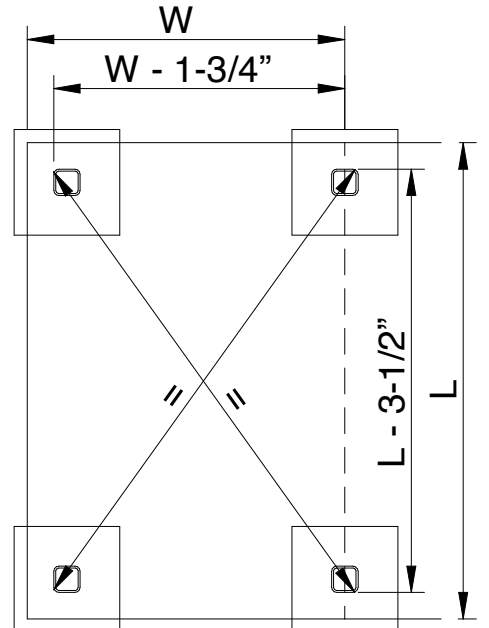
### COUPLE



Pole Support



Ground Anchor

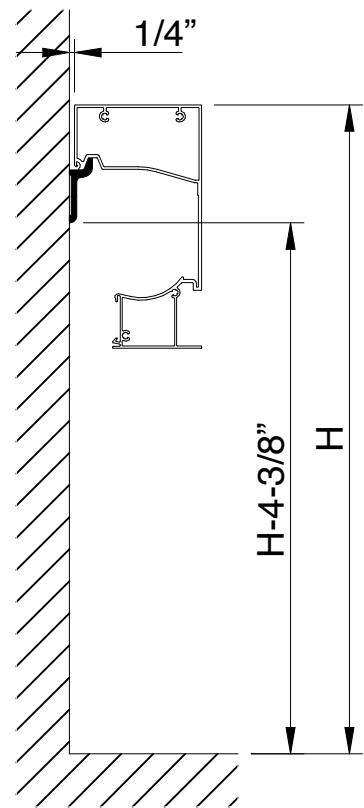
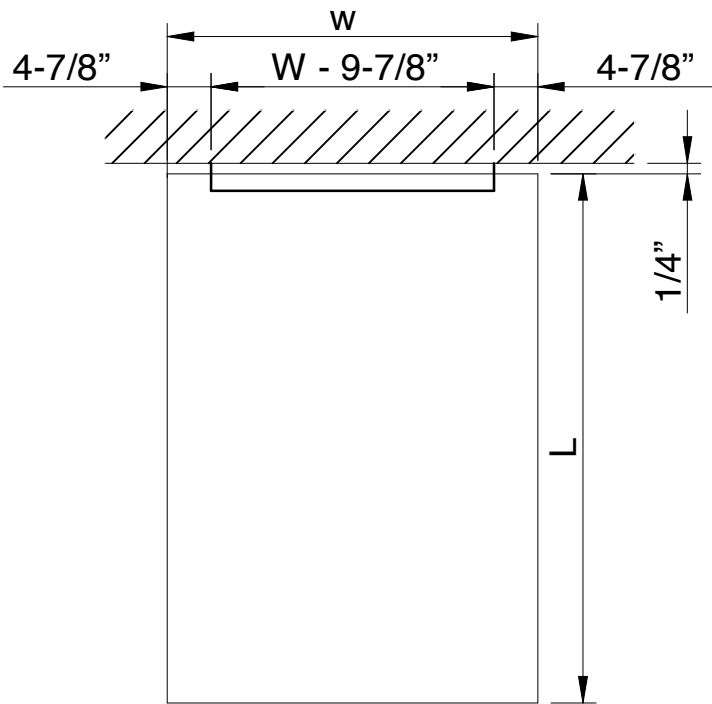


Floorplate 20x20

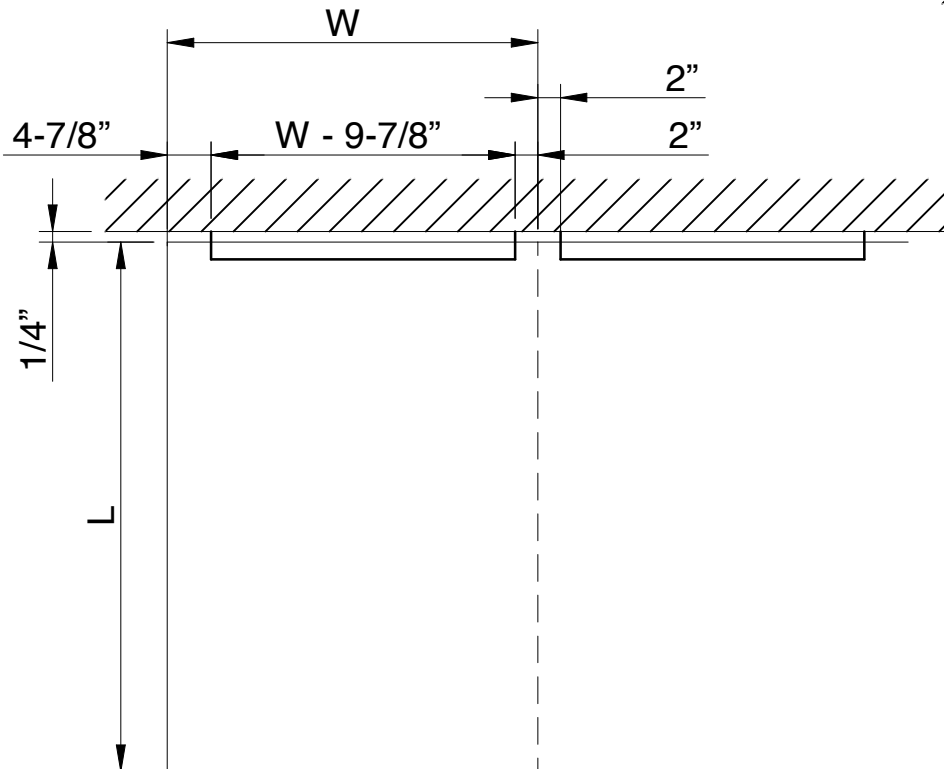
1.b WALL FIXATION

› Use the dimensions mentioned above, but add 1/4" next to the wall.

SINGLE

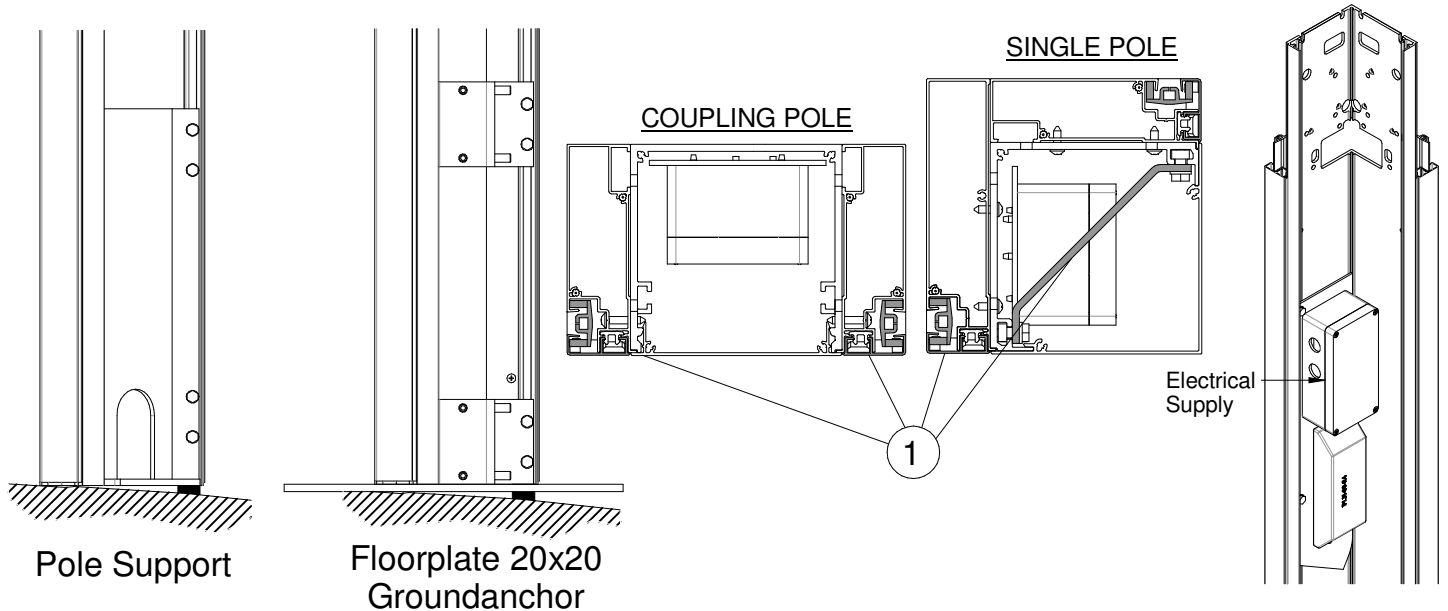


COUPLE



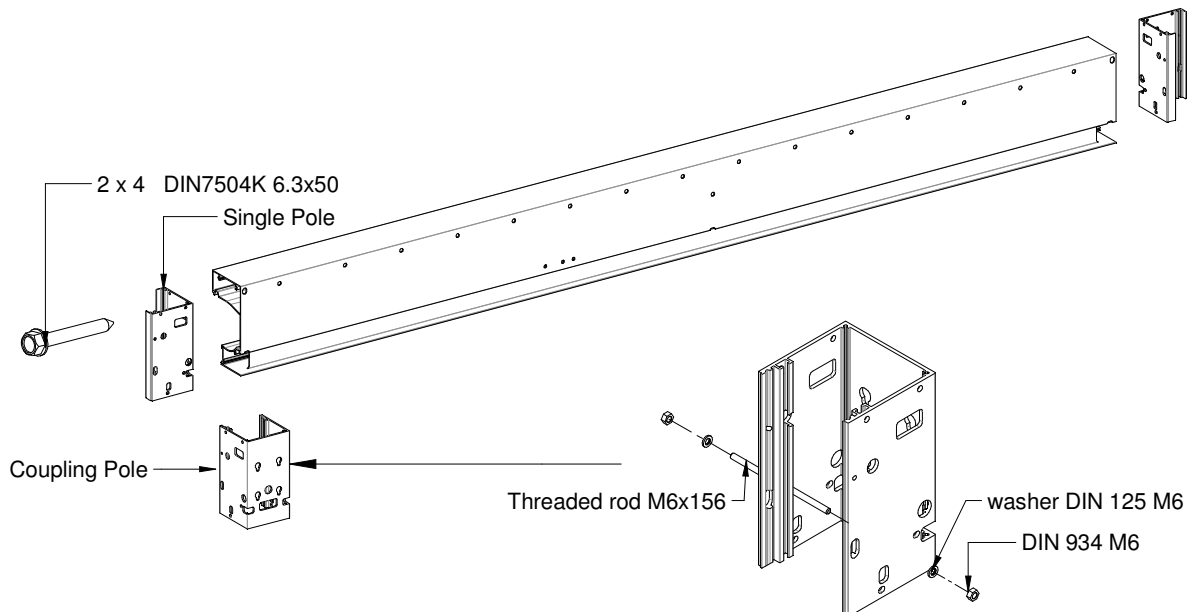
## 2. PLACING THE VERTICAL POLES

- › Remove the Pole supports from the vertical poles, also remove the premounted screenguides, and the reinforcement (1).
- › Attach the pole supports or floorplates onto the floor.
- › Check the dimensions from the previous page again, before fastening the bolts.
- › Place the vertical pole (possibly with pre-assembled screen guides) over the supports.
- › Make sure that the pole is mounted perfectly vertical.
- › If necessary fill up the bumps.
- › One of the poles contains the electrical supply for the louvremotor and, possibly, the led lights.  
Make sure this pole is placed on the right position (according to your order).

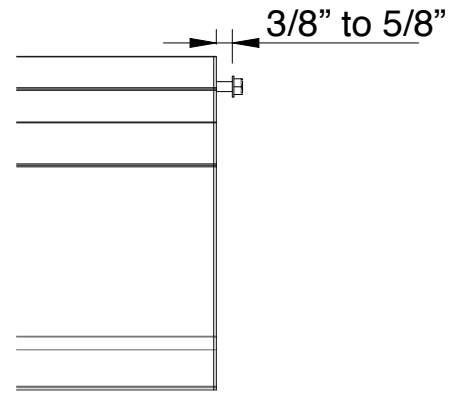
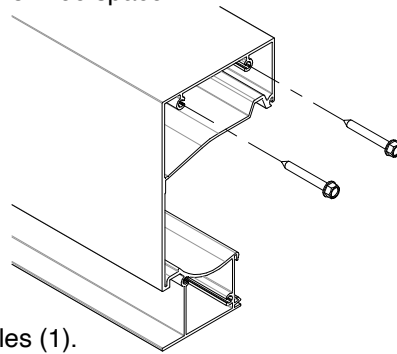


## 3. MOUNTING THE CROSS MEMBERS

- › In case of wallfixation, screw the short poles on to the side of the cross members.
- › For a coupled unit prepare the junction part, as shown on the drawing below.
- › Hook the cross members on to the walladapter.



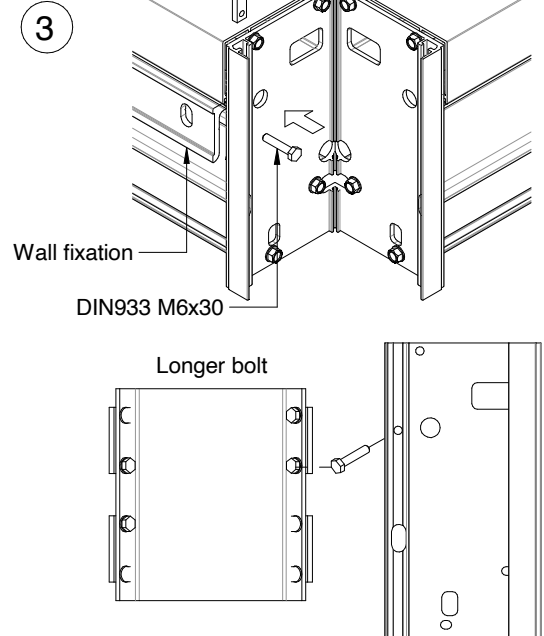
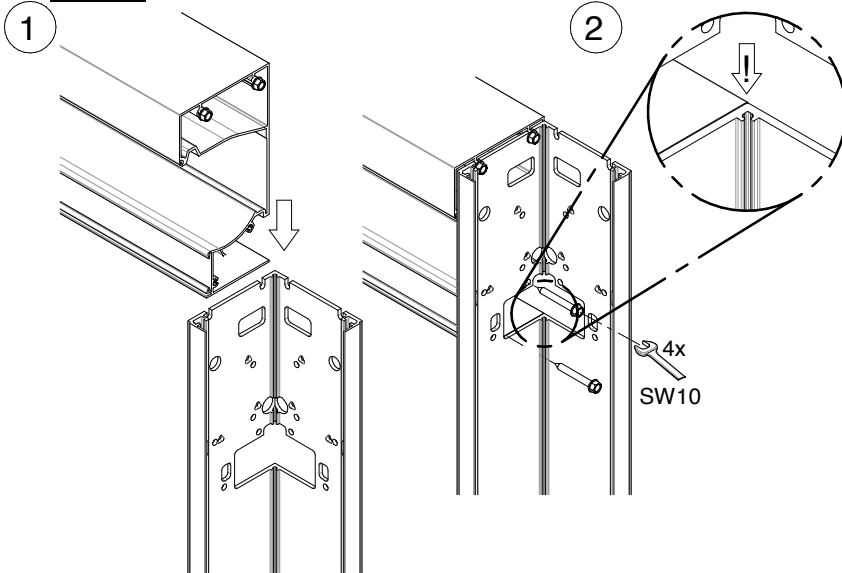
- › Remove the rollertubes from the screens.
- › On both ends of the screen, screw the two upper screws in the profile (6.3x50).
- › Do not fasten them completely, leave 3/8" to 5/8" free space.



- › Hook the cross members on to the vertical poles (1).
- › Completely tighten both screws.
- › Screw the two lower screws in the profile.
- › Make sure the mainhousing is positioned correctly to the corresponding holes in the pole. (2)
- › Place the cross member with the premounted louvremotor on the right place (according to your order).

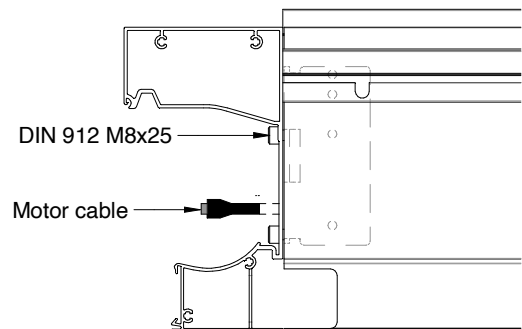
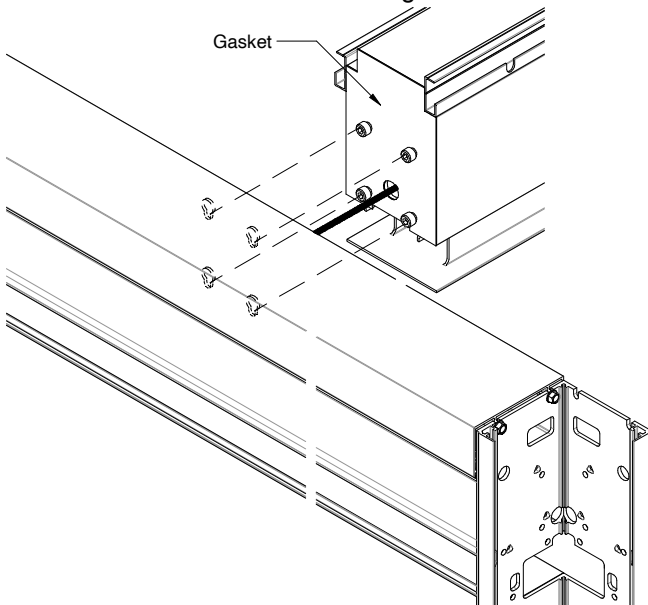
› In case of wallfixation, secure the cross member by mounting a bolt on both sides of the screen (3).

### SINGLE

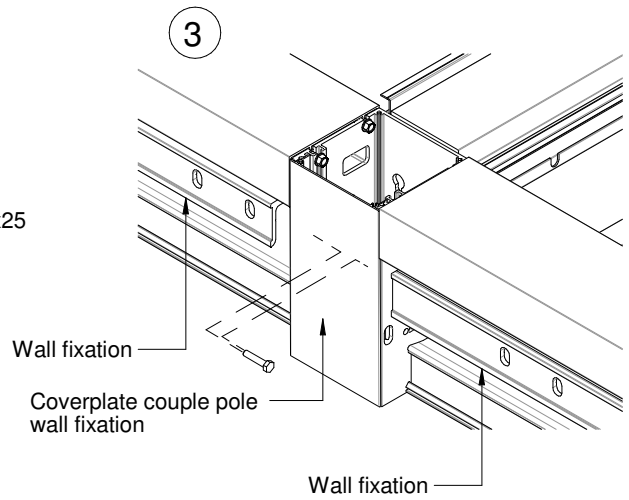
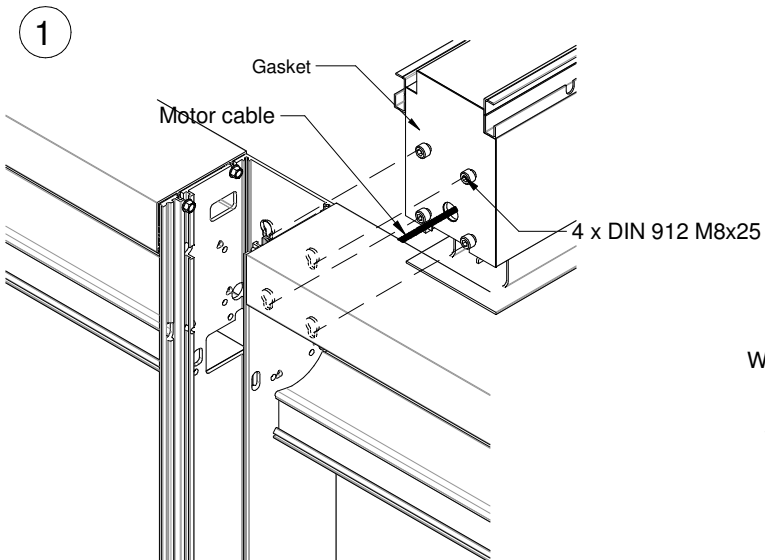
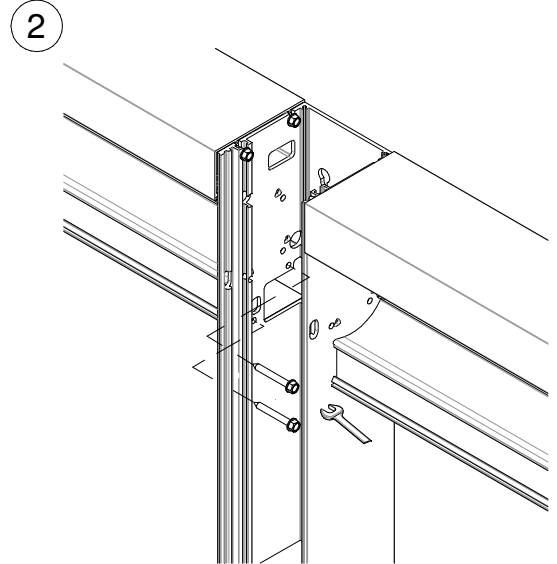
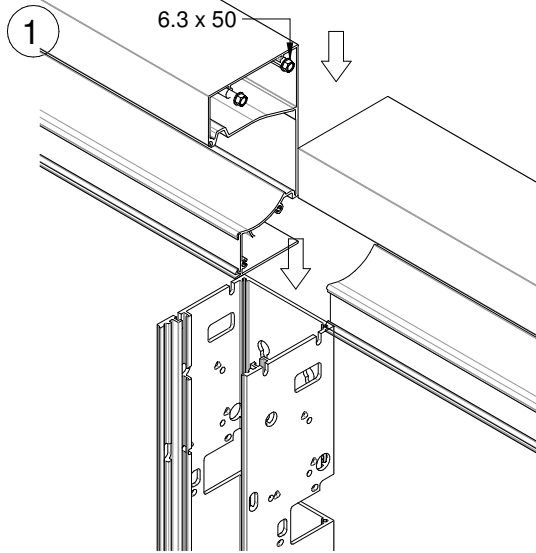
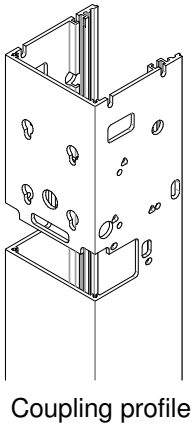


### ROOF IN 2 PARTS

- › Screw 4 bolts (M8x25) in the coupling profile at the left and right side, screw them until 3/8" to 5/8" from the end
- › Make sure the gasket is installed
- › Hook the middleguide between the 2 screenboxes
- › Secure both sides of the middleguide with 4 bolts through the cross members. (M8x25)

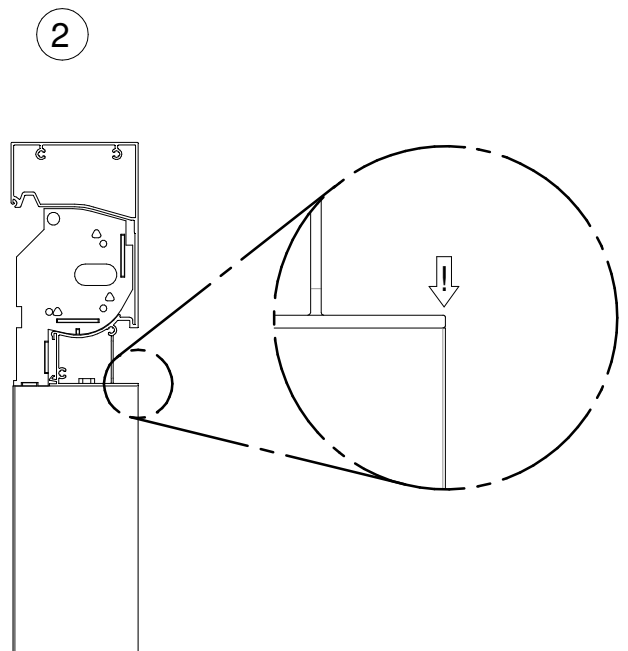
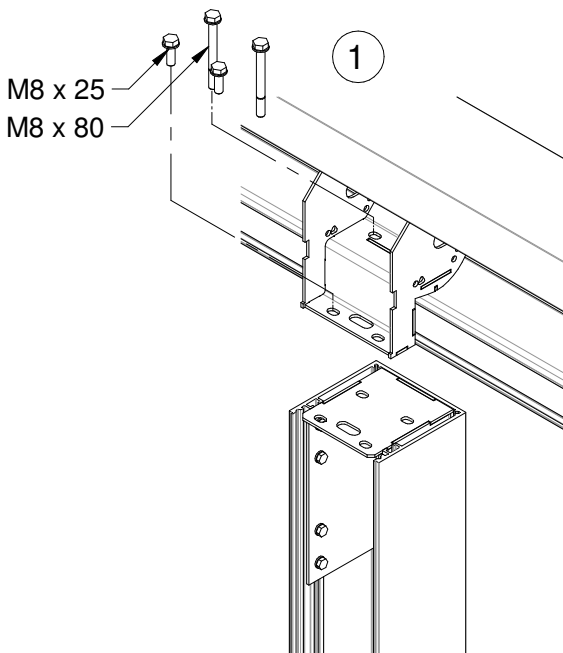


## COUPLE



## DOOR PROFILE

- › Remove the rollertubes from the screens.
- › Place the door profile below the unit and fix it. (1)
- › Make sure the profile and the mainhousing are perfectly aligned. (2)

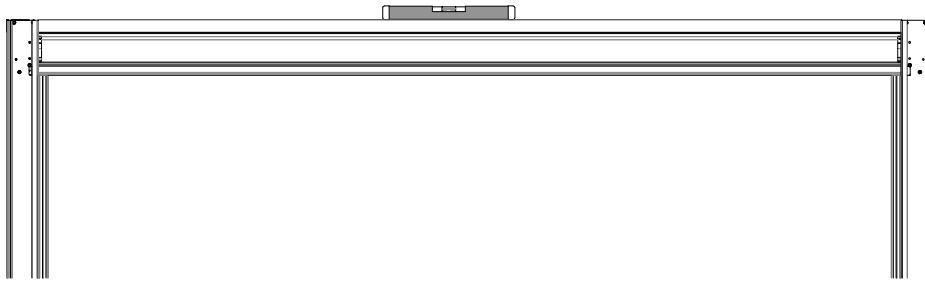




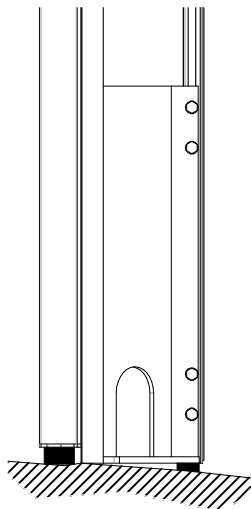
## 4 ADJUSTING THE CONSTRUCTION

### 4.a LEVELNESS

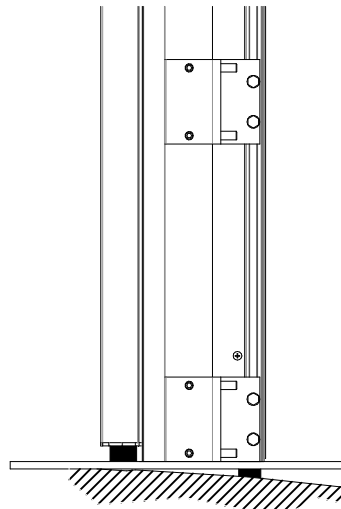
- › Check the top side of the construction with a laser or a level.



- › If necessary, adjust the construction.
- › Move the vertical poles upward until the top side of the construction is completely level.
- › If necessary use some provisional filling.



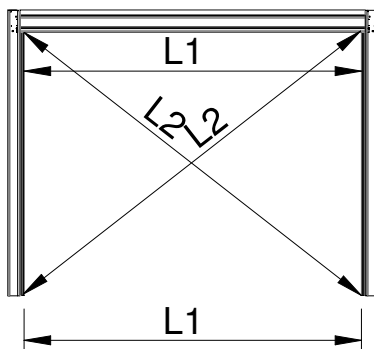
Pole Support



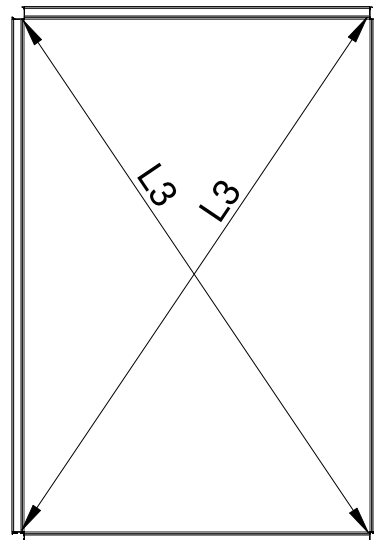
Floorplate 20x20  
Ground anchor

### 4.b PERPENDICULARITY

- › Check the perpendicularity through the following dimension ( $L1 \pm 1/8''$  !).
- › Also check the diagonals of the top side.
- › If necessary, the pole supports allow a small adjustment.



Side View



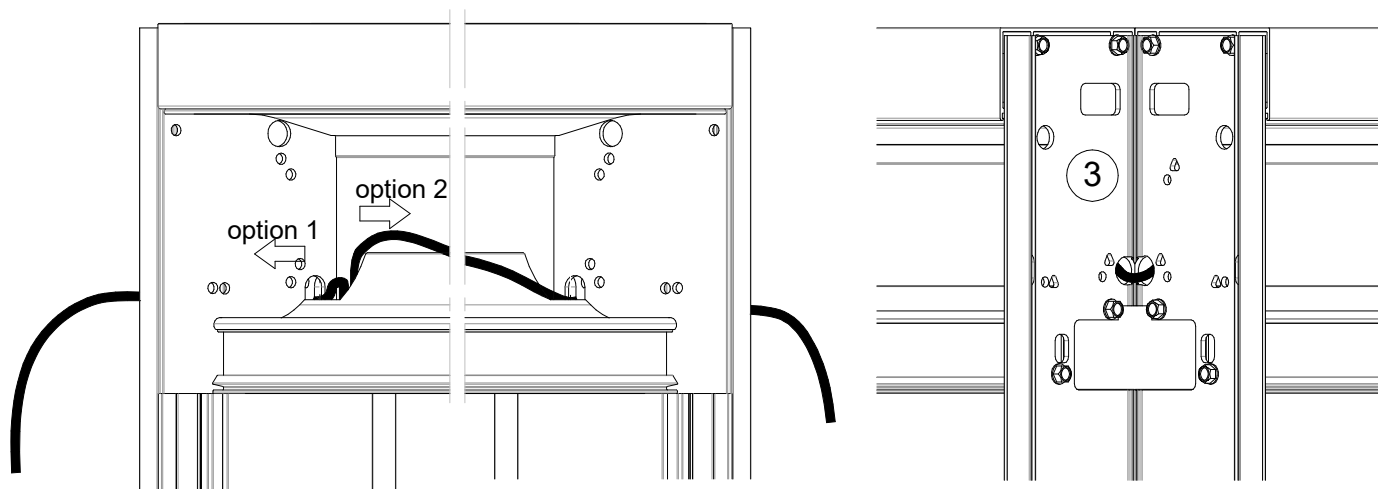
Top View

- › Once everything has been adjusted, tighten all the bolts.
- › Remove the provisional filling.

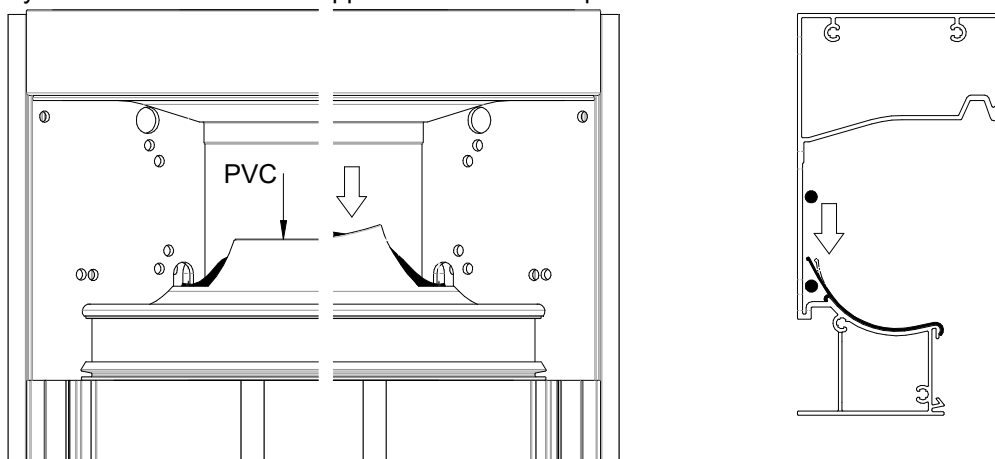
## 5. LOUVRE MOTOR

### SINGLE

- › Place the cable of the pre-assembled louvre motor as shown on the following drawing.
- › Depending on the position of the motor to the electrical supply, choose option 1 or 2.
- › If necessary, the cable can be diverted inside the vertical poles (nr 3).

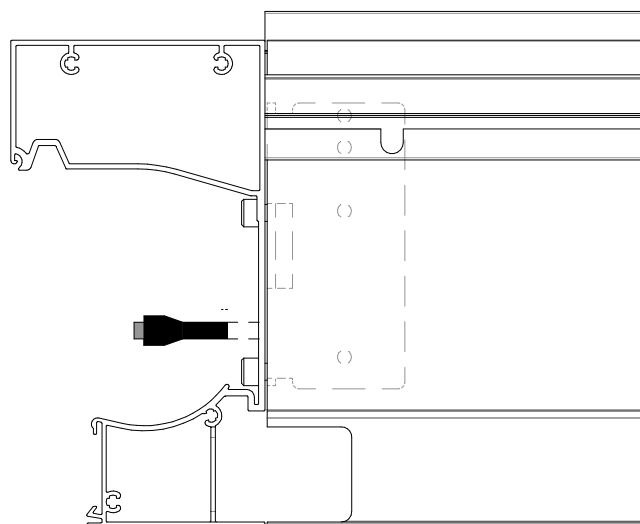


- › Hide the cable behind the PVC fabric protection
- › Position the cables tightly behind the PVC fabric support or stick them to prevent unevenness in the screen fabric.



### ROOF IN 2 PARTS

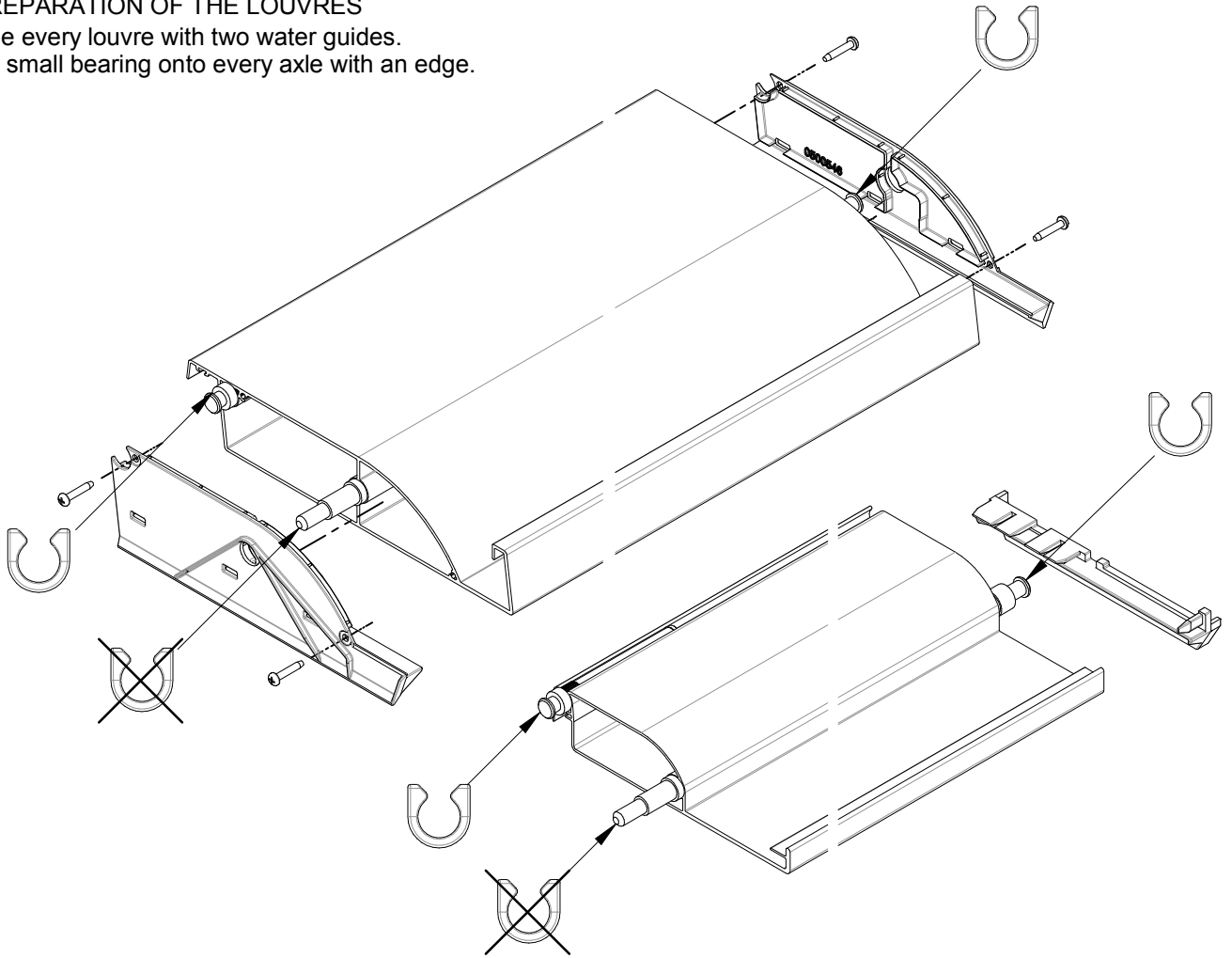
- › Guide the cable to the left or to the right, depending on the position of the wiring box.
- › Store the motor cable behind the lip of the PVC fabric support profile (see single).



## 6 LOUVRES

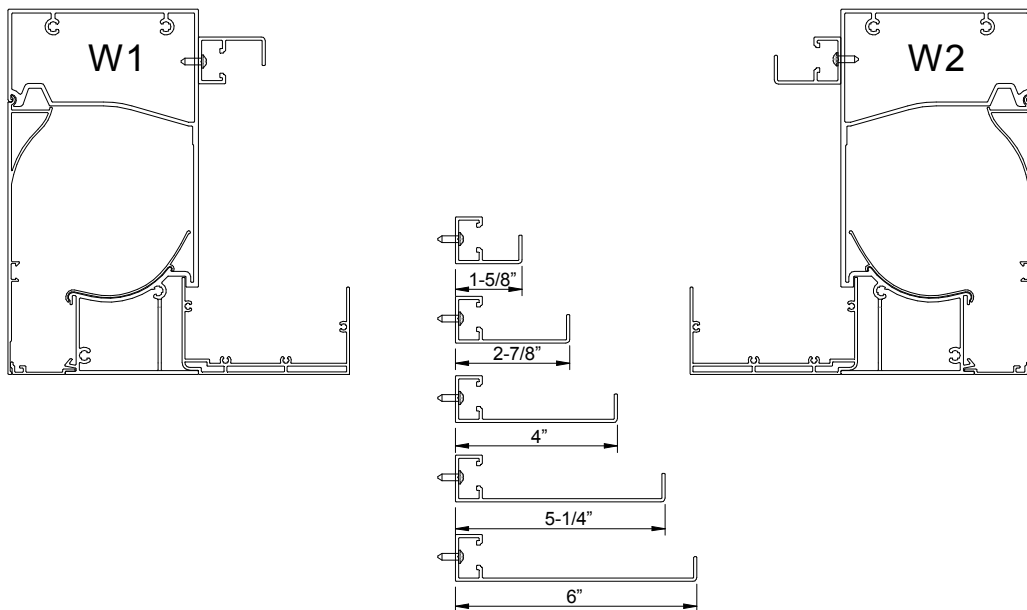
### 6.a PREPARATION OF THE LOUVRES

- › Foresee every louvre with two water guides.
- › Clips a small bearing onto every axle with an edge.



### 6.b FIRST LOUVRES

- › Fix the "first louvres" to the main housings W1 and W2.
- › The holes are already pre-drilled in the main housings.

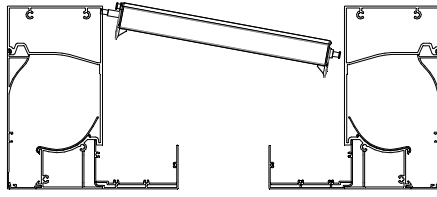


Different types - First louvre

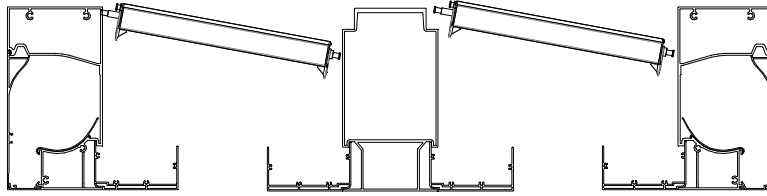
## 6.c PLACE THE LOUVRES

- › The louvres are mounted in the following order:

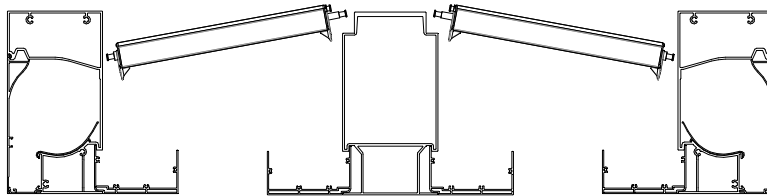
### SINGLE ROOF



### COUPLE

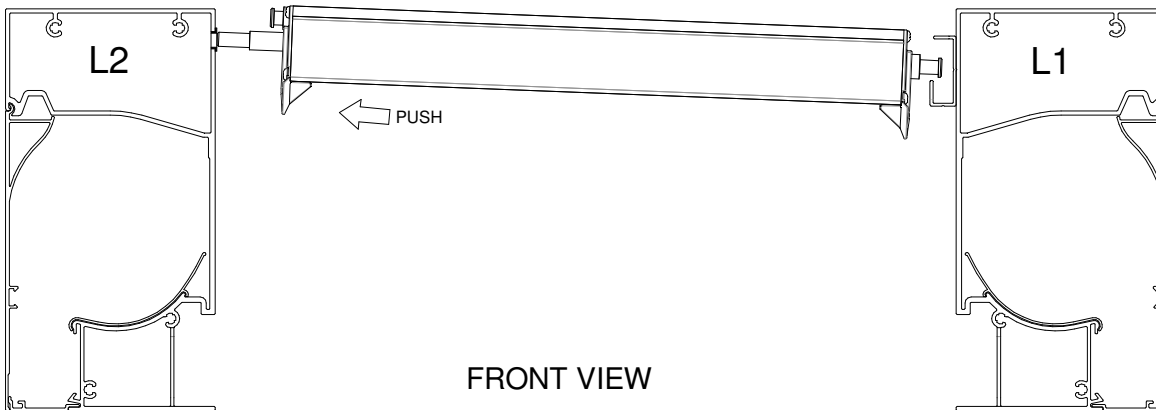


### SINGLE MODULE WITH ROOF IN 2 PARTS

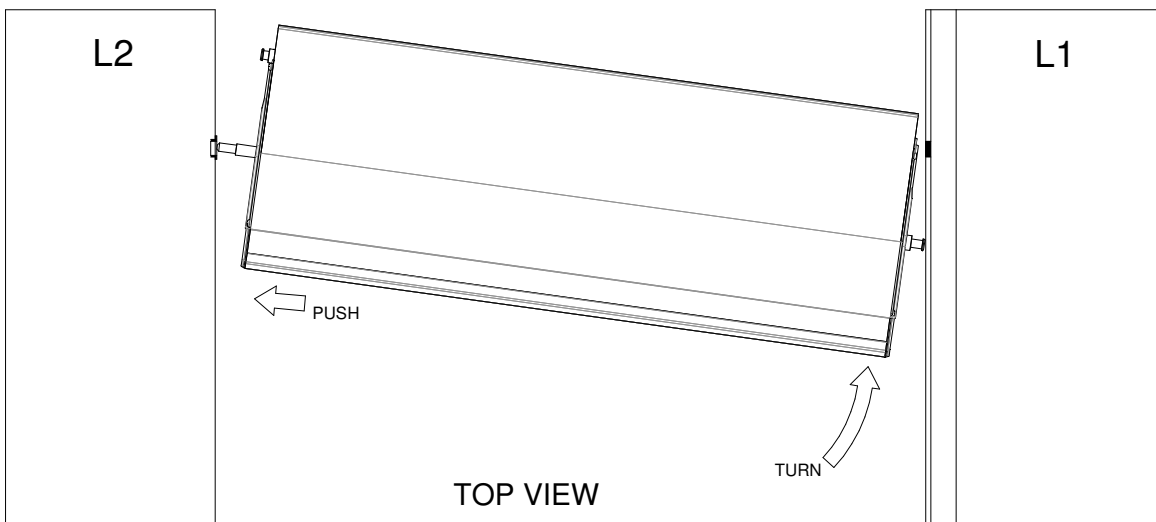


### SINGLE

- › Place the louvres in the provided holes.
- › The longest axles should be placed at the highest side.
- › Press the axle in the L2 side, and turn the louvre into the louvre holder L1.

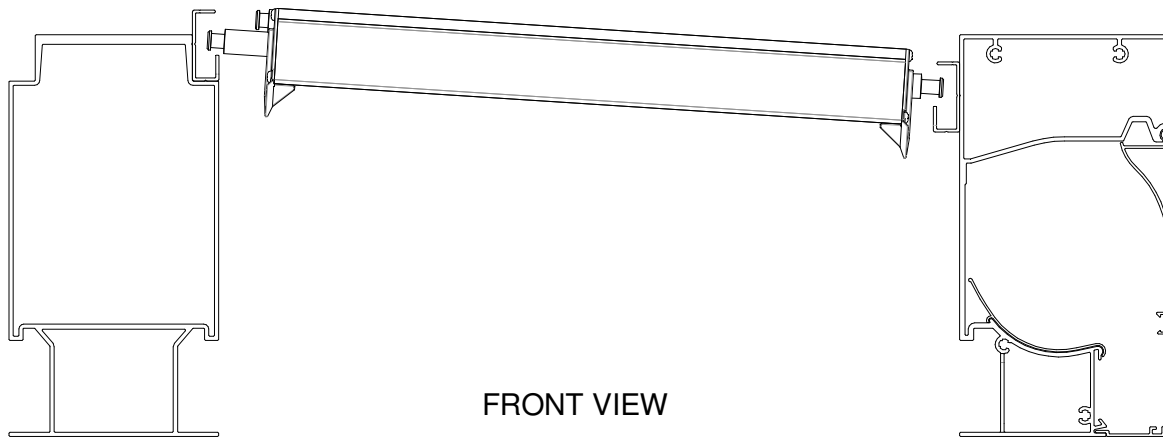


FRONT VIEW



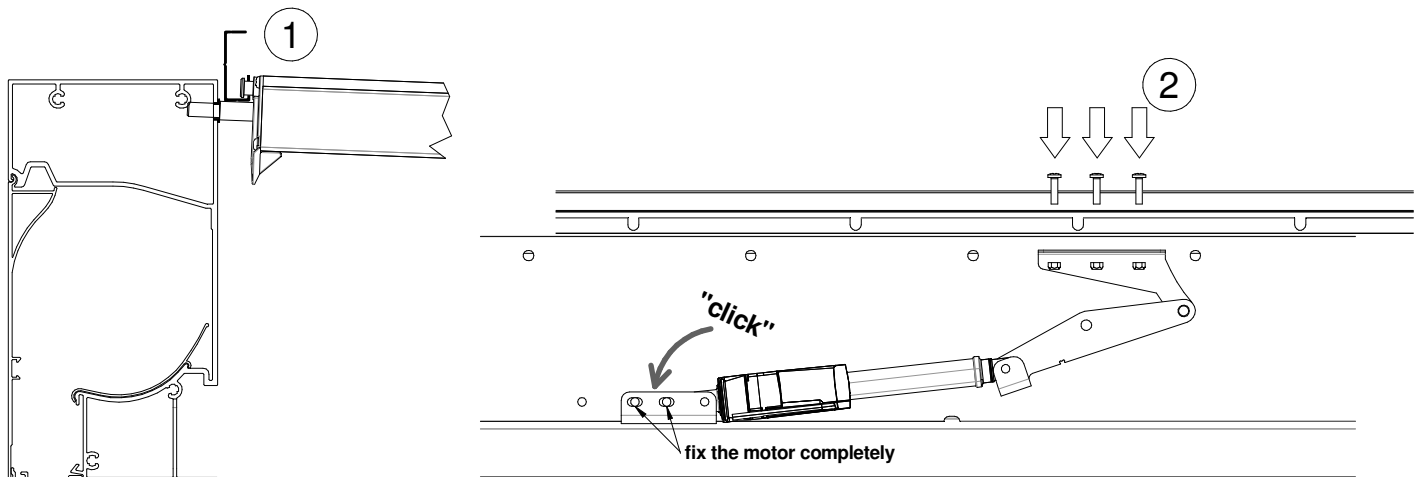
TOP VIEW

COUPLE OR ROOF ROOF IN 2 PARTS

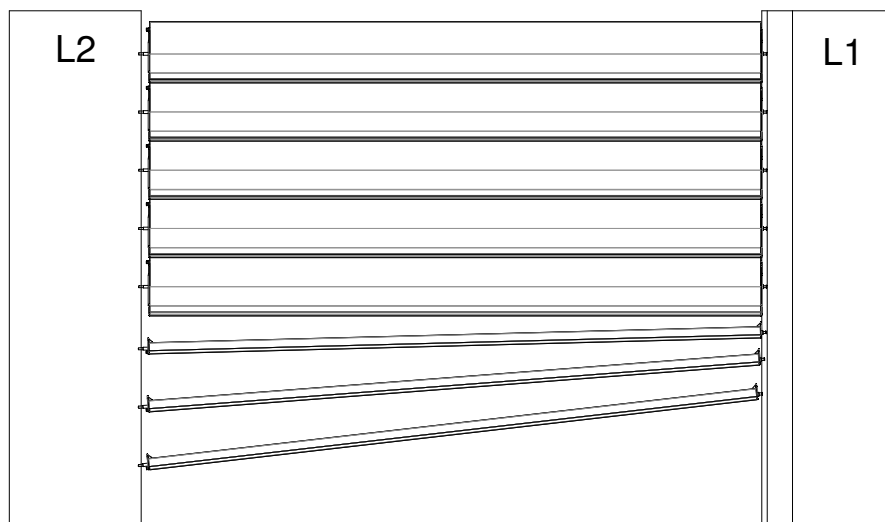


FRONT VIEW

- › Place a few louvres at one side.
- › Turn the motor so it's positioned horizontally.
- › Position the movable louvreholder, and hook the already installed louvres. (1)
- › Then fix the movable louvreholder to the motor bracket. Do **not** tension the bolts at the bottom yet! (2)
- › **First program the motor:** Push the PROG button for 2 seconds. Motor moves up and down shortly. In case of a 2M control, push the PROG button shortly. Second motor will move up and down. Choose a channel on the remote and confirm by pushing up and down at the same time. Motor moves up and down shortly.
- › Now close the roof completely until you hear a **click**. Then fix the motor.
- › Complete the programming of the motor by following the instructions inside the control box.
- › Now place the other louvres.



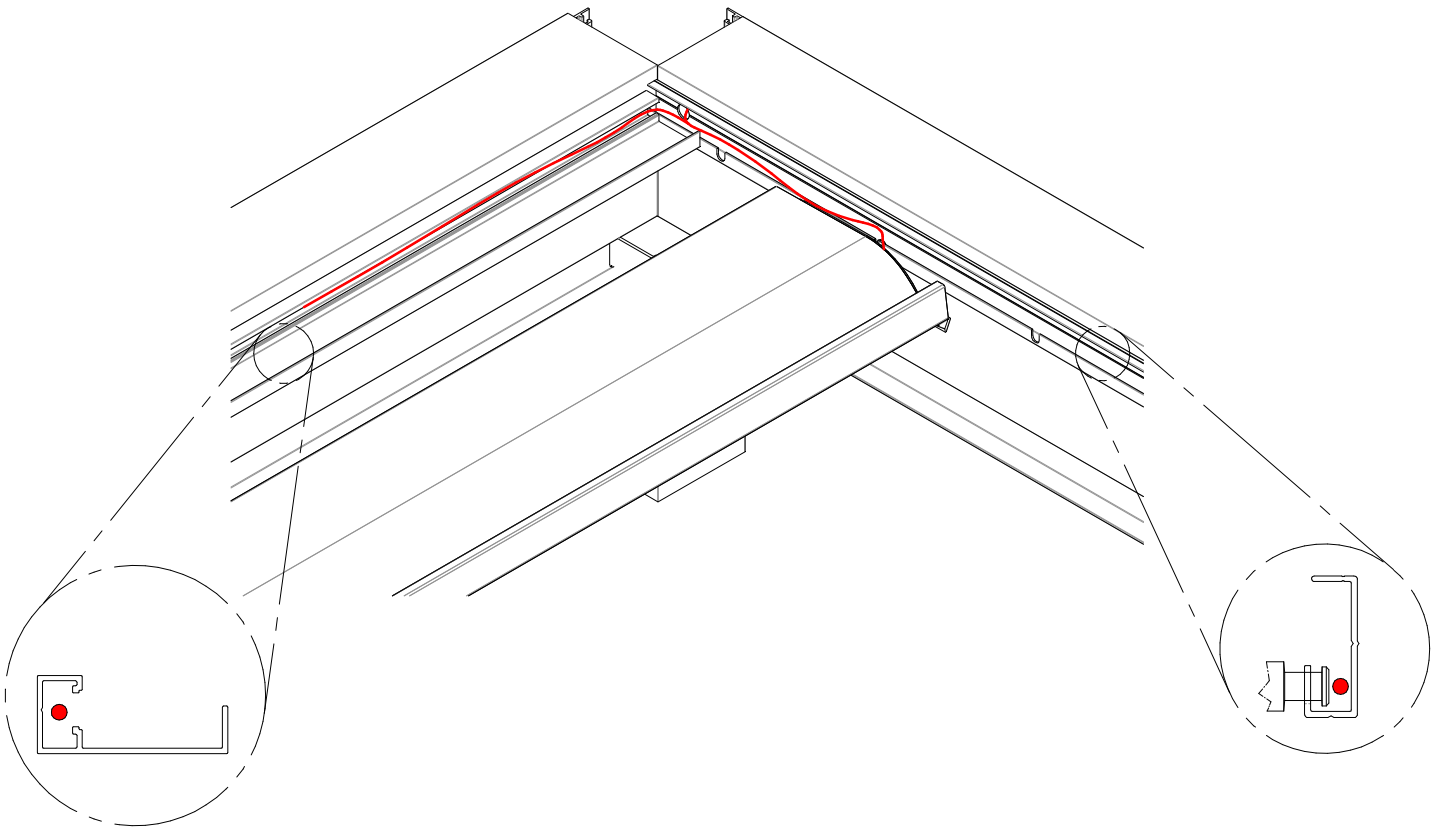
- › Place the final 3 louvres in the holes on the L2 side, but don't hook them on the L1 side yet.
- › Position them temporarily slanting between L1 and L2 so that there's enough place to easily install the final louvre.
- › Also preferably position them upright, instead of flat.
- › Hook the louvres into the L1 when all louvres are mounted at the L2 side.
- › Then also hook the final louvres into the movable louvreholder.



FRONT VIEW

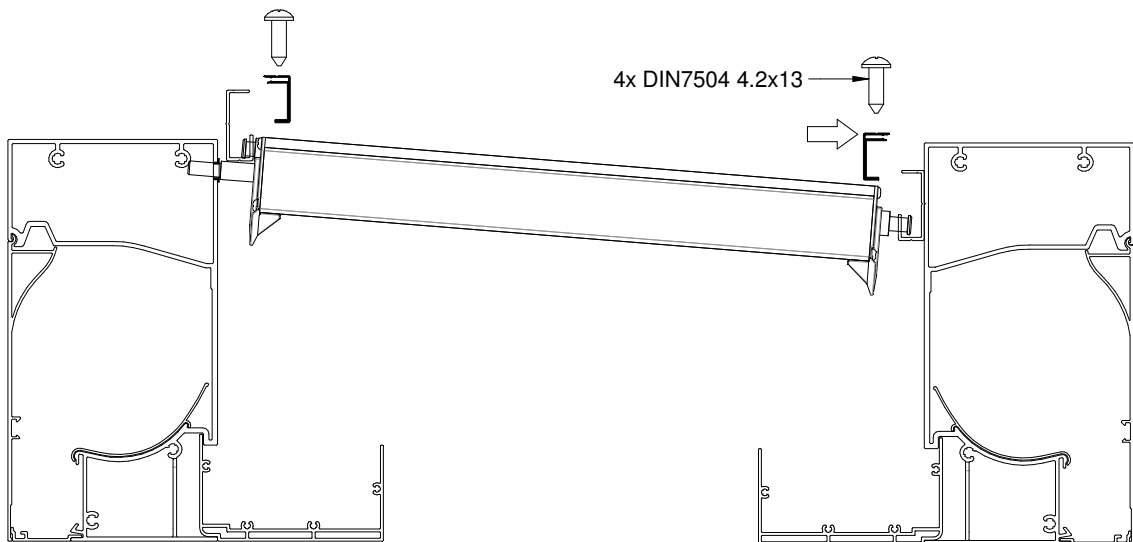
## 6.d LOUVRES WITH LEDSTRIP

- › Place the louvres as described above.
- › Put the cables inside the louvreholder, if necessary put the cables through the first louvres until it ends up in the mainhousing.

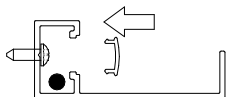


## 6.e CONNECTING THE LOUVRES

- › Slide the covers onto the louvreholders, and screw them.



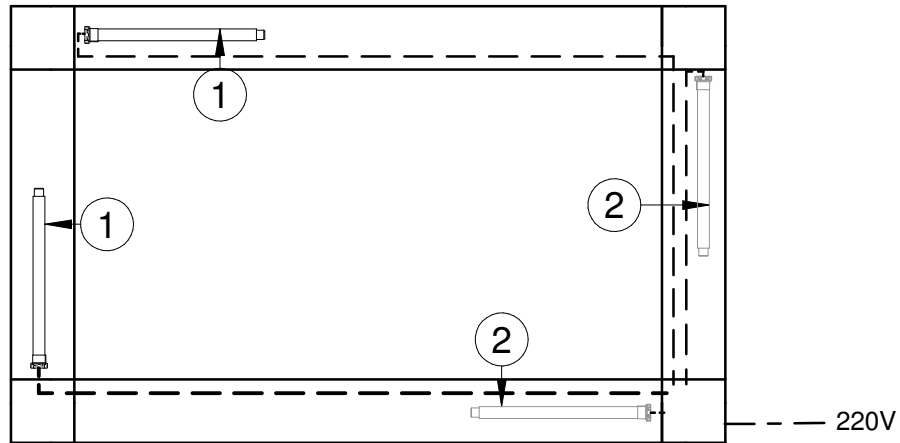
- › Also place the PVC covers onto the First Louvres.



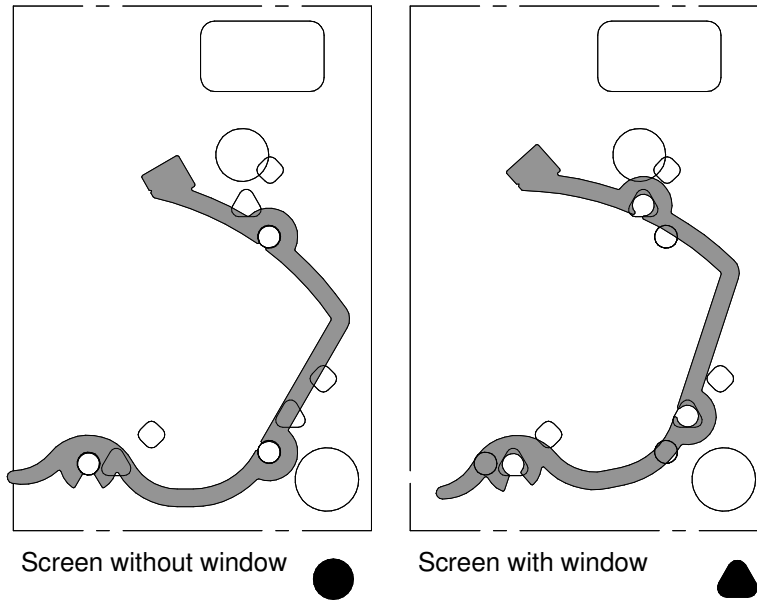
## 7. SCREENS

### 7.a ROLLERTUBES

- › If there are 3 or 4 screens, start with the screens with the longest distance from the electrical supply. (number 1 on the following diagram)

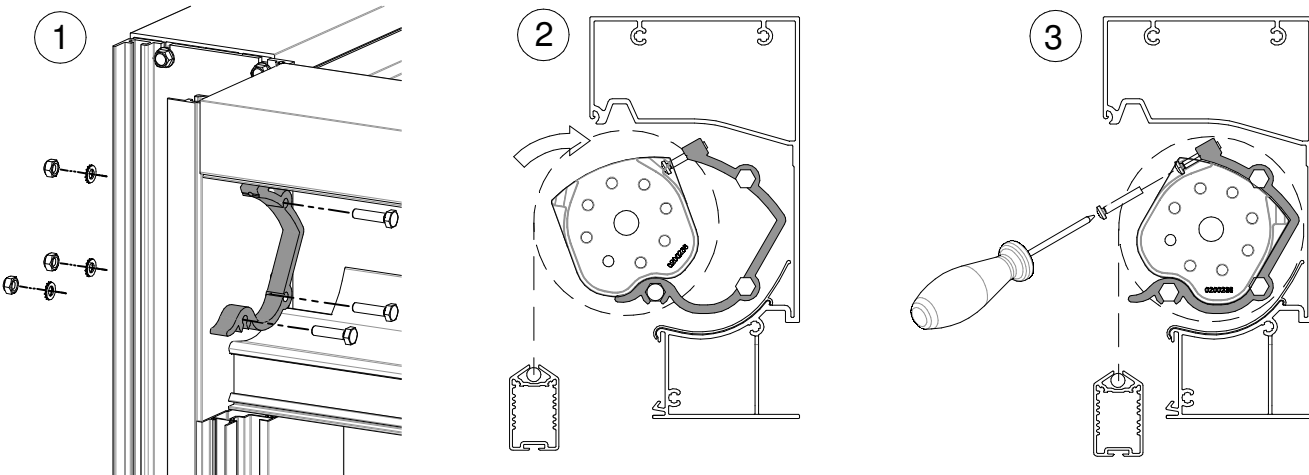


- › The rollertube support can be installed in 2 different ways depending on the type of fabric, see drawing underneath.
- › When mounting the rollertube supports, you should first drill through the gaskets



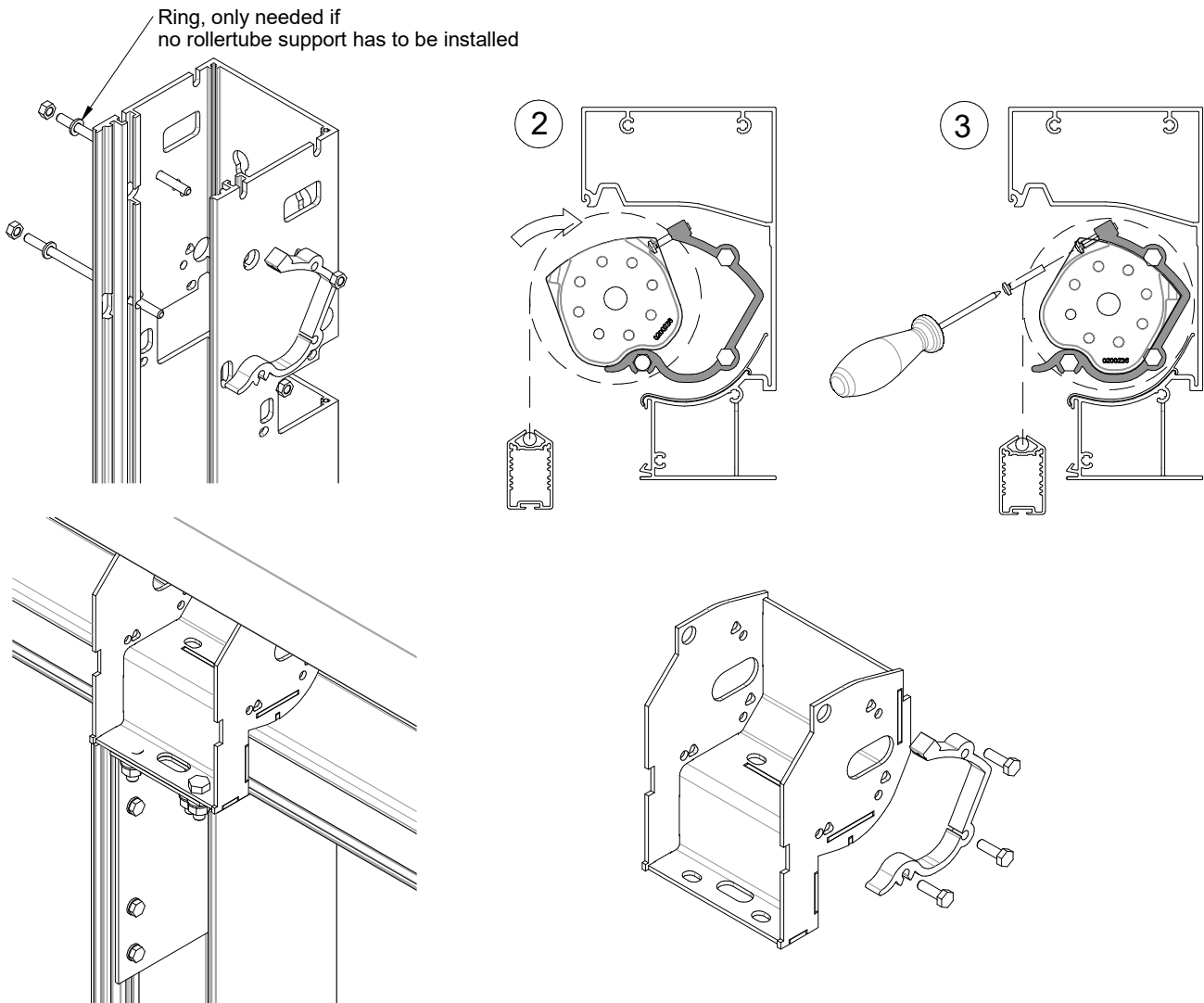
### SINGLE

- › Attach the rollertube supports to the vertical poles (3 x M6x25) (1).
- › Insert the screens as shown below (2), and secure them on both sides (M4x20) (3).



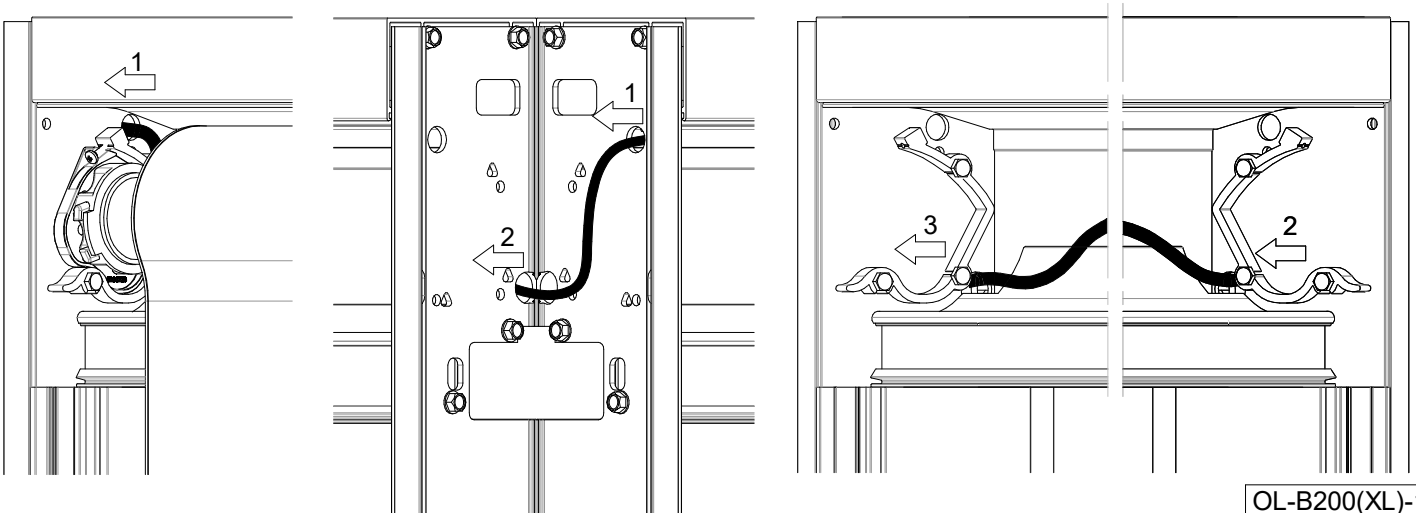
## COUPLE / DOORPROFILE

- › Fix the rollertube support on the vertical poles as shown underneath.
- › Do “not” use a ring on the side where the rollertube support is installed.
- › Two rollertube supports can be installed at each pole.
- › Tilt the screen in the brackets as shown on the drawing (2), and secure them at both ends (M4x20) (3).



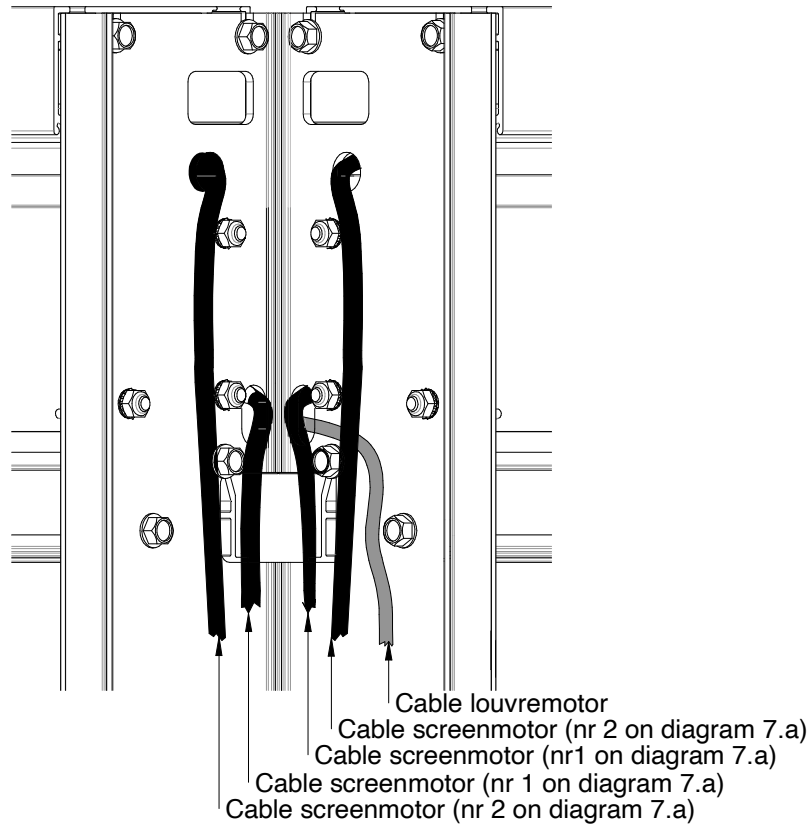
### 7.b MOTORCABLE

- › Place the cable as shown below.
- › numbers 2 and 3 only count for the most distant screens.
- › Hide the cable behind the PVC fabric protection.
- › Position the cables tightly behind the PVC fabric support or stick them to prevent unevenness in the screen fabric.
- › In some cases it may be necessary to hide the cable behind its own rollertube !





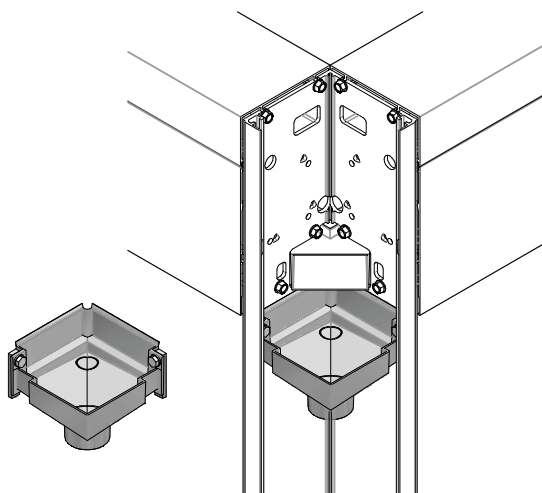
- › After installing all the motors, the vertical pole with the electrical supply should look like this:
- › The number of cables depend on the numbers of screens that have been installed.
- › Connection to the electrical supply: see instruction page inside the boxes of the electrical supplies.



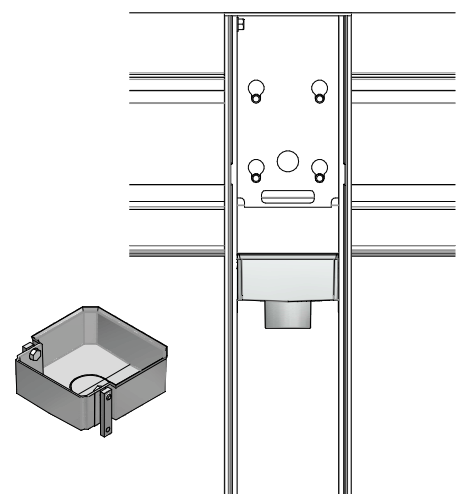
## 8. DRAIN

- › Place in one or more vertical pole a support for the drain.
- › If possible, place the drain on the lowest side of the louvres. 1 drain / 49ft².
- › Tighten all bolts.
- › The water evacuation pipe can not be installed in a door profile.

SINGLE



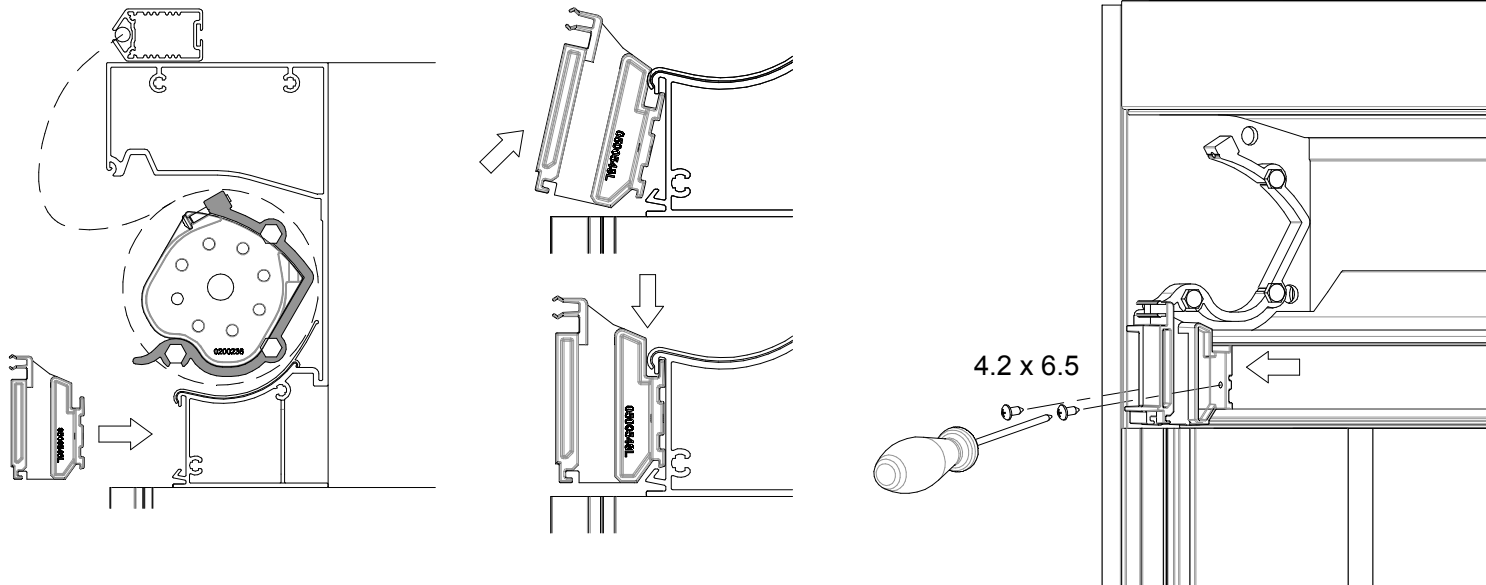
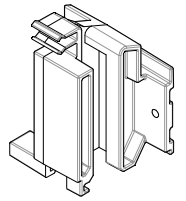
COUPLE



## 9 SCREEN GUIDES

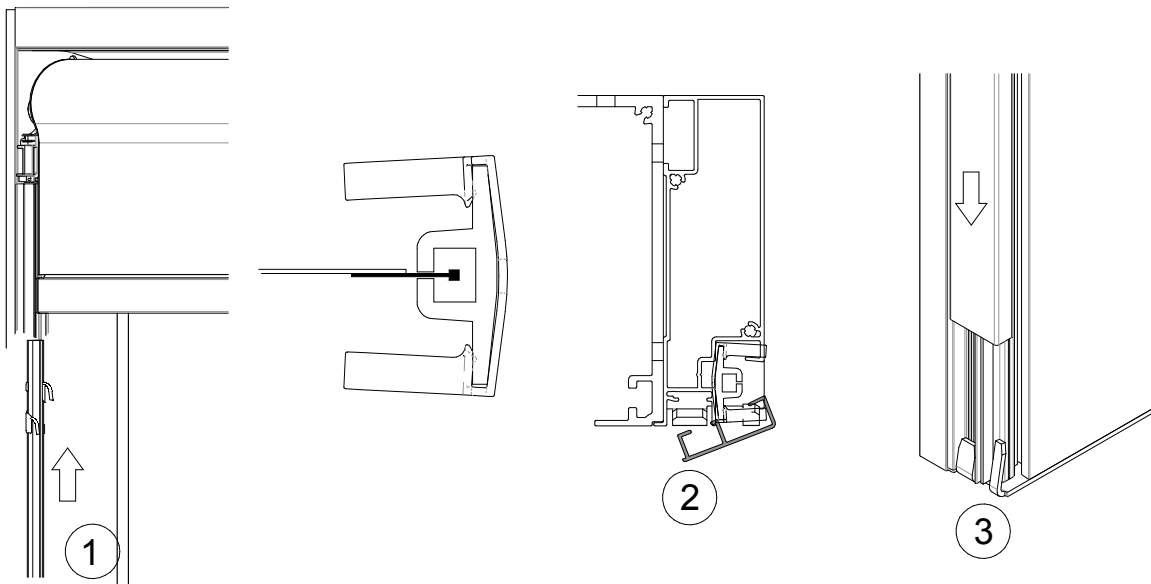
### 9.a GUIDES LEADRAIL

- › While mounting the plastic guides, place the leadrail on top of the screen.
- › Place the plastic guides in the groove under the rollertube.
- › Slide them completely to the left and right side of the screen, and secure them with two screws.
- › Push the pieces down while thighting the screws.



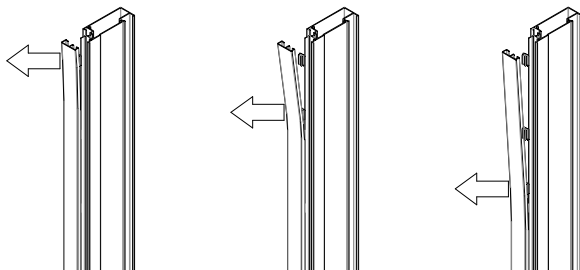
### 9.b PVC - GUIDES

- › Slide the leadrail, left and right, in the plastic guides and lower the fabric 1-1/8".
- › Slide the PVC-guide over the zipper that has been welded to the fabric. (1)
- › Hook the cover over the PVC-guide. (2)
- › Close the guide at the bottom, and move the cover down over the pins (3) that are mounted on the bottom of the guides.
- › Close the guide completely.



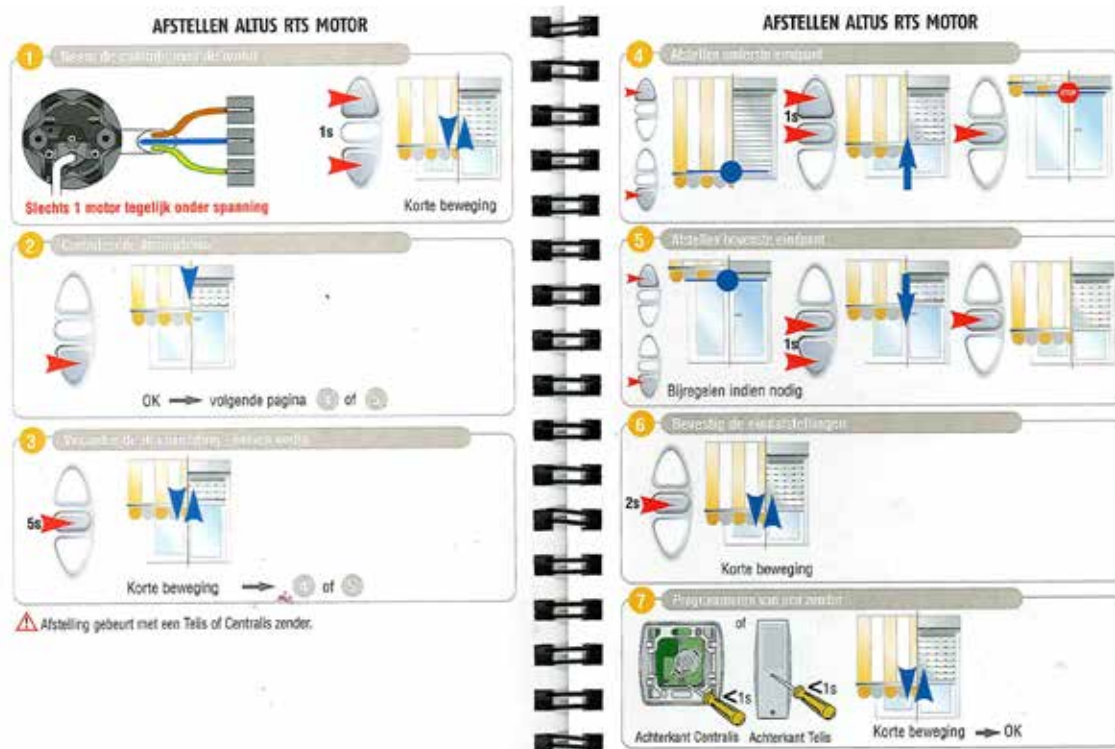
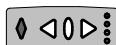
› **WARNING** when opening a side guide:

- › When opening a side guide you must start at the upper clips and go down one by one.
- › Pull as close as possible on the clips profile in order not to deform it.



## 10 ADJUSTING THE SCREEN MOTORS

› See manual of the remote control.

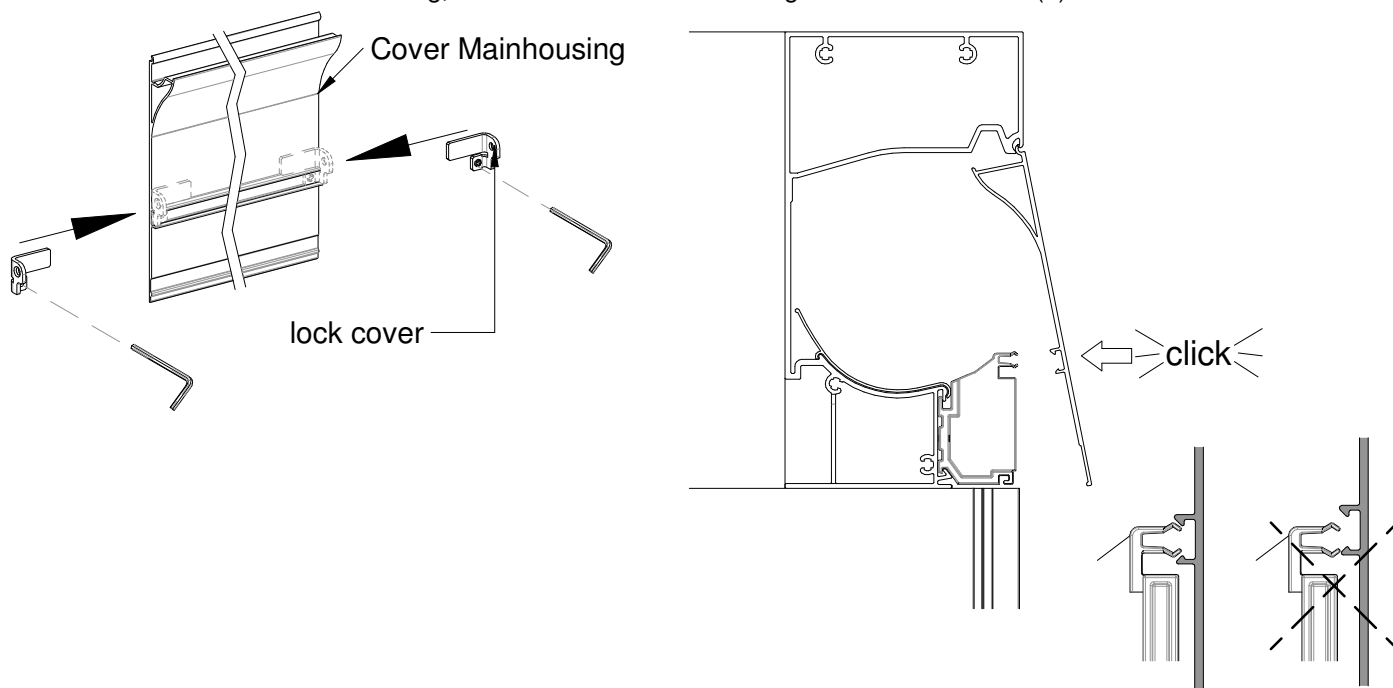


› When there are multiple screens:

- › Connect one of the motors to the electricity grid (230V).
- › Adjust the endpositions and assign the remote control to the motor.
- › DISCONNECT the motor from the electricity grid !
- › Do the same with the other motors, connect them to the electricity grid one by one.
- › Once all motors have been adjusted, connect them to electricity grid again.

## 11 SCREEN COVER

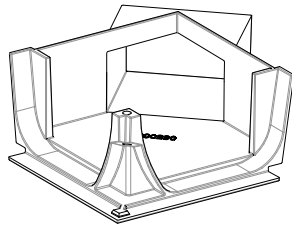
- › Mount the lock covers on the screen covers.
- › Hook the cover in the screen housing, and close it on the left and right side of the cover. (4)



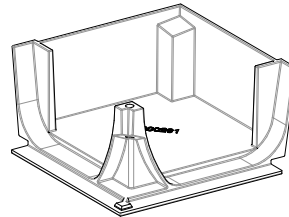
## 12. PLACING THE RAIN GUTTERS

### 12.a CORNER PIECE

- › Preferably, the drain will be installed at the lowest side of the louvres, place one draining point per 49ft<sup>2</sup>.
- › Put the corner pieces in the holes in the vertical poles.
- › Drain can be placed in a vertical pole or in a couple pole. (2 sides)

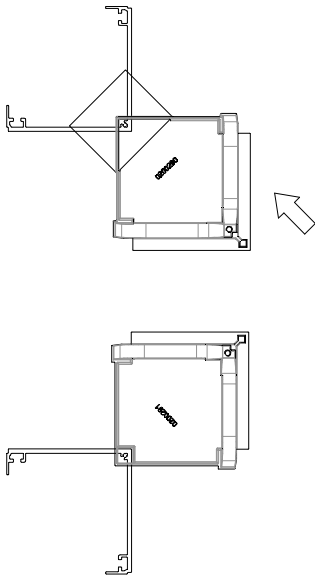


WITH DRAIN

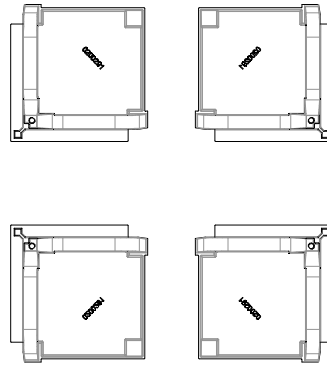


WITHOUT DRAIN

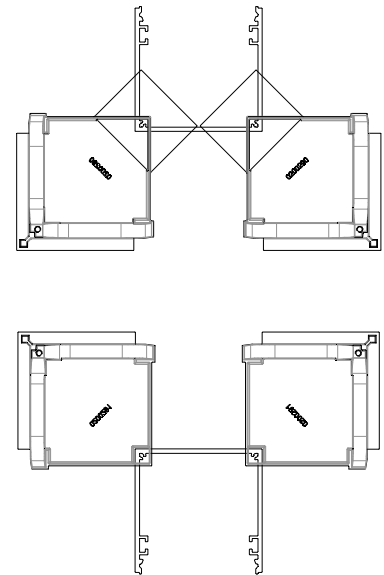
SINGLE



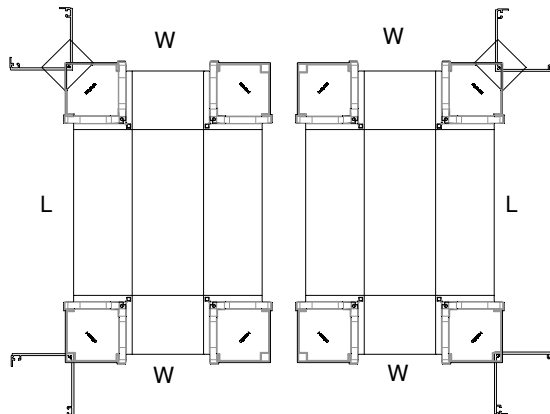
COUPLE PROFILE  
ROOF IN 2 PARTS



COUPLE

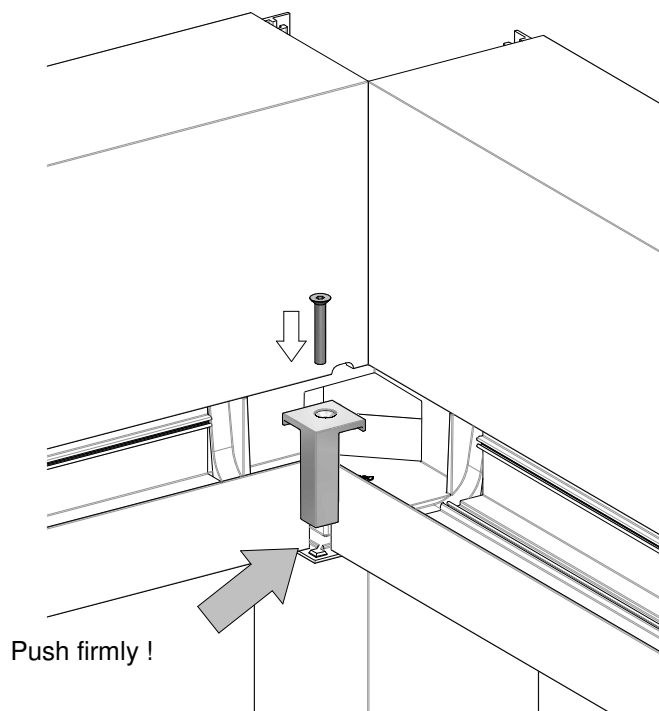
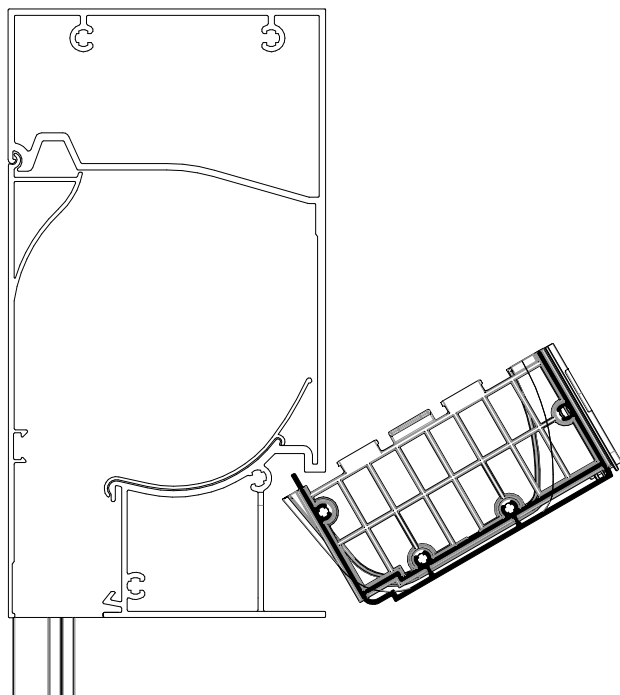


- › **REMARK:** a roof in 2 parts must have a water evacuation hole per part.  
Open at least one water evacuation hole per part.



## 12.b RAIN GUTTER

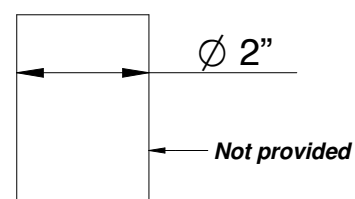
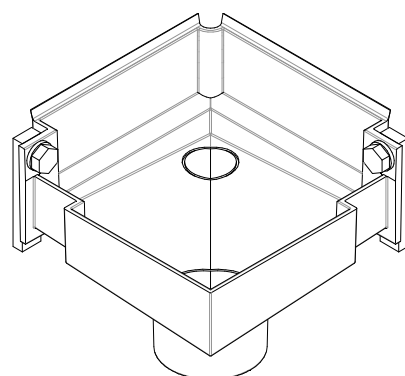
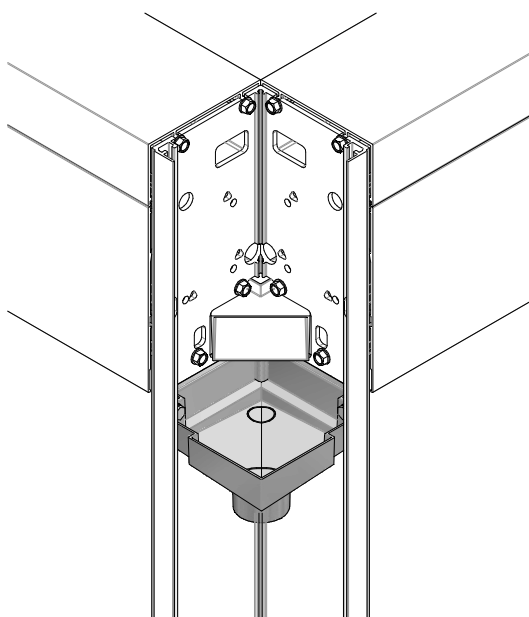
- › Turn the rain gutters in position starting from the top. (1)
- › Make sure the gasket is not damaged!
- › First close the roof so the louvres and motor are not interfering.
- › Screw the corner piece (M6 x 40) (2).
- › While screwing, push the corner piece firmly against the rain gutters. (3)



## 13. FINISHING

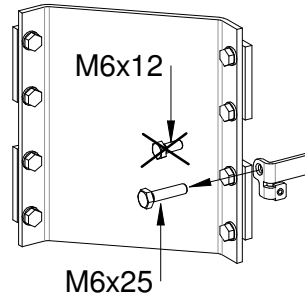
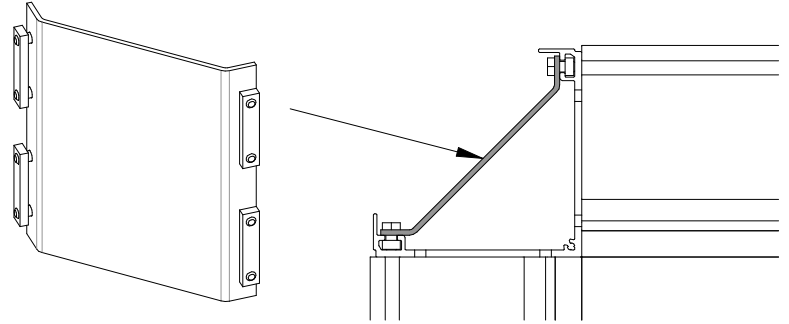
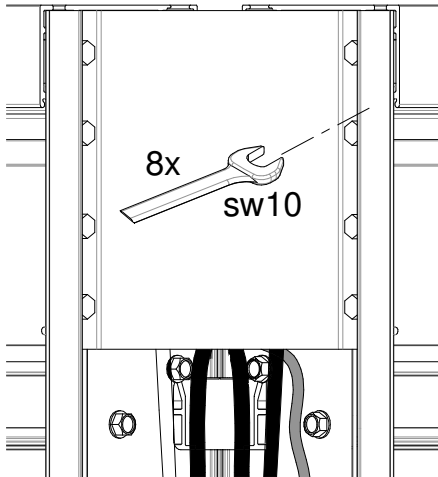
### 13.a DRAIN

- › Place the necessary parts at every draining point.



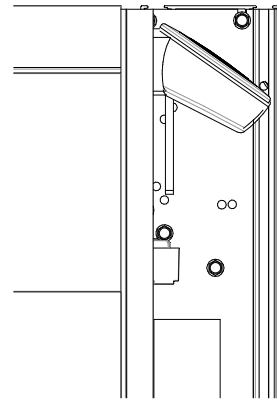
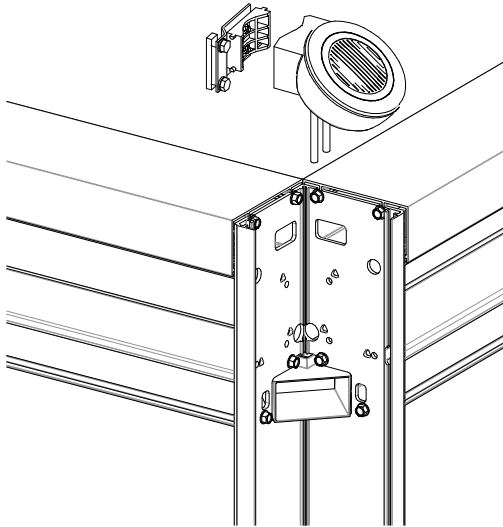
### 13.b REINFORCEMENT

- › Place a reinforcement in every vertical pole.
- › When a rainsensor will be mounted in the vertical pole, slide the reinforcement 5-1/2" down.
- › Replace one bolt with a longer model (M6x25) to lock the cover mainhousing.



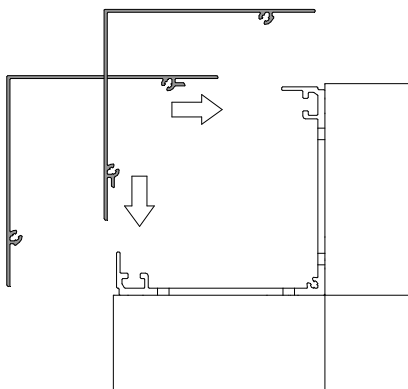
### 13.c RAIN/SNOW SENSOR

- › Screw the rain sensor on the support, and bring it in the vertical pole.
- › When the rain sensor is mounted in a pole without electrical supply, guide the cable through the screens.
- › Place the rain sensor as high as possible in pole, but make sure that the sensor is mounted completely inside the pole.

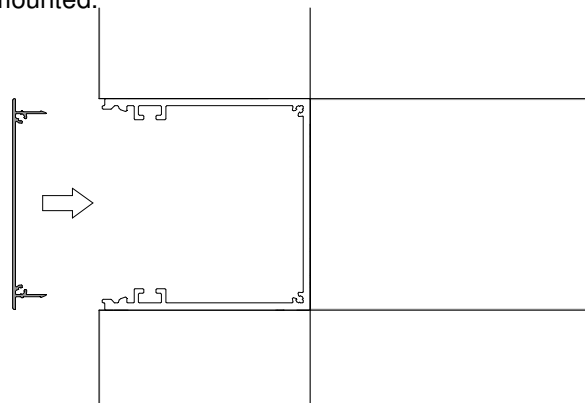


### 13.d COVER VERTICAL POLES

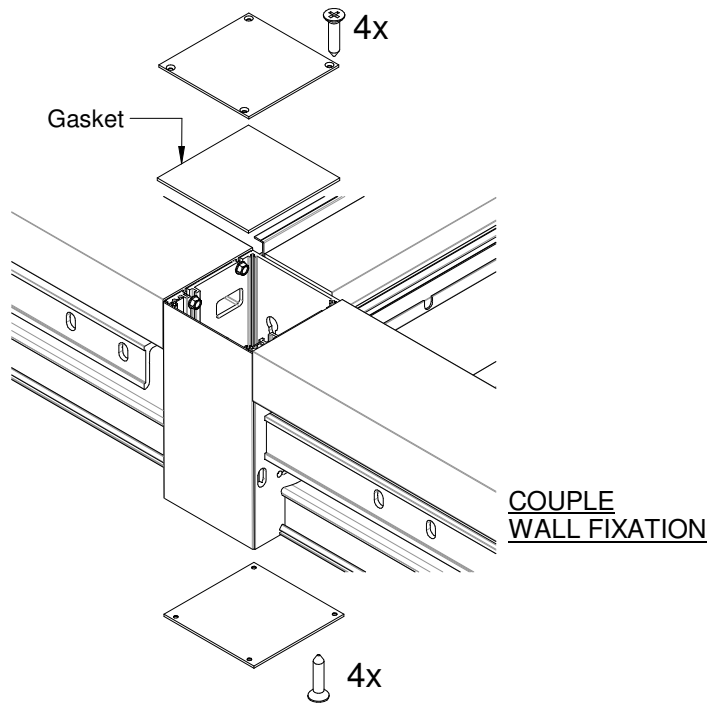
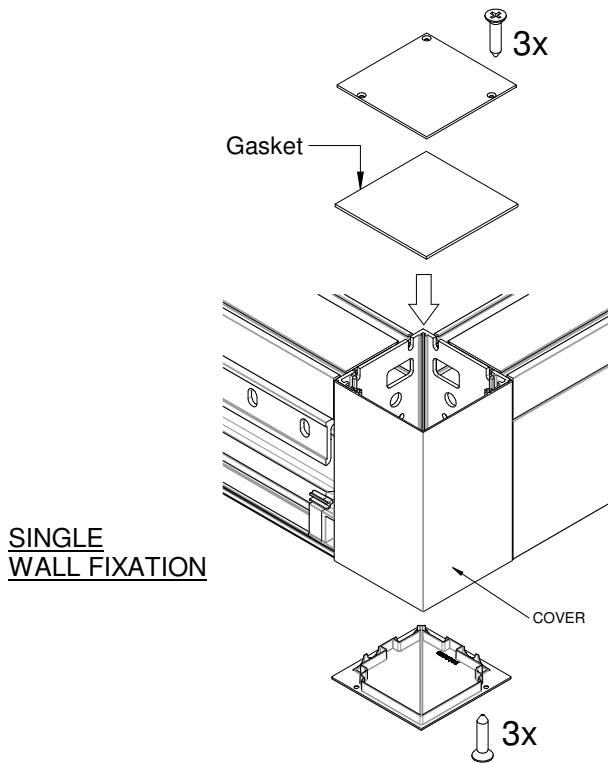
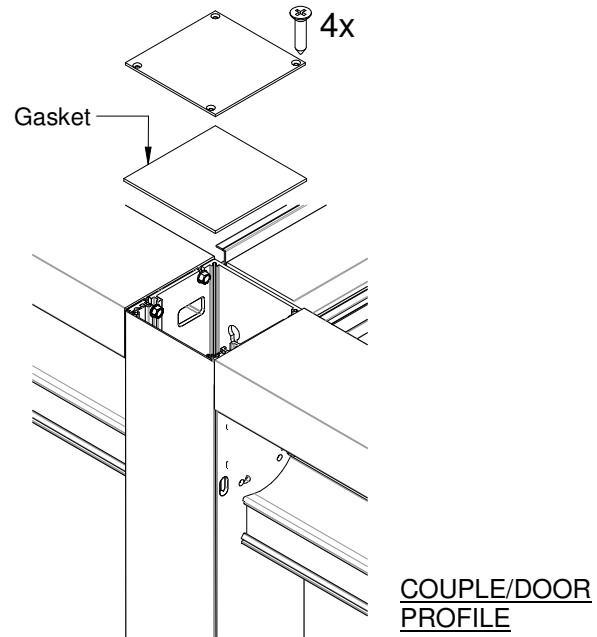
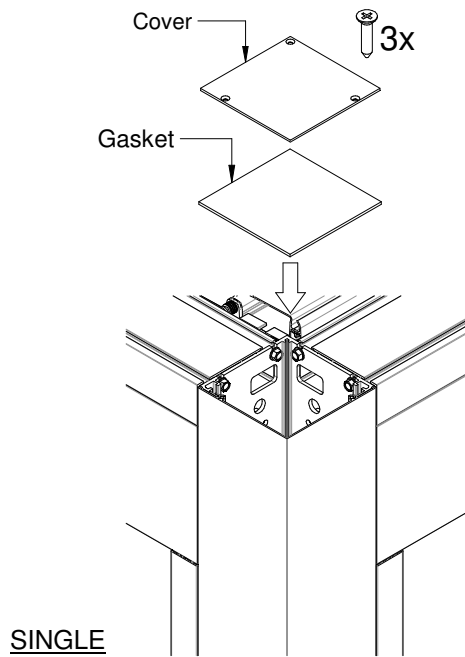
- › Place a cover on every vertical pole, and secure the cover by mounting a top cover on top of the poles.
- › The cover can be mounted in two directions.
- › Do not place a top cover when a rain sensor has been mounted.



SINGLE

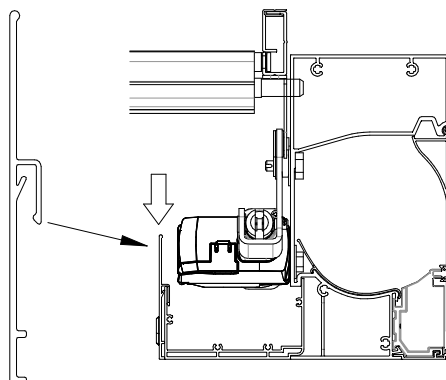


COUPLE / DOOR PROFILE



### 13.e EXTENSION RAIN GUTTER

> Place the extension on the rain gutter (B200 + B200XL motor side)



## 14. WARRANTY CERTIFICATE

eindkontrolle kwaliteitsnummer - numéro de contrôle final - final inspection quality number - Endkontrolle Qualitätsnummer

stempel - adres verkoper-installateur  
cachet - adresse vendeur-installateur  
stamp - address seller-installer  
Stempel - Adresse Verkäufer-Installateur